Screen Printing Catalogue



inktech

Screen Printing Inks

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CONVENTIONAL INKS

INKTECH INTERNATIONAL CORPORATION



Card, paper, rigid vinyls, polystyrene, ABS, pressure sensitive

Promoter)

vinyls, polycarbonate, polyethylene (with use of Adhesion

P.O.P./displays

INKIECH INIEKN	ATIONAL CORFORATION	<u> </u>	INKTECH INTERNATIONAL CORPORATION
INK SERIES	DESCRIPTION	APPLICATION	SUBSTRATES
Corrugated Plastic (CRP Series)	A fast drying high gloss ink designed for indoor or outdoor use. Suitable for corrugated plastic sheets manufactured from special co-polymer resins. CRP series inks exhibit excellent scuff, water and outdoor resistance.	P.0.P. / Display, real estate signs, bus signs.	Corrugated plastics, fluted copolymer resin plastics, polypropylene.
General Purpose (GP Series)	A long-term multi-purpose outdoor ink designed to print on a wide range of substrates. GP Series ink eliminates the need for carrying a large inventory of different types of ink. Ideal for P.O.P. and general display applications where a medium gloss finish, scuff resistant surface is required.	P.O.P. / Display, signs, Decals.	Paper and card, wood, polystyrene, vinyls (PVC), ABS, acrylics, top-coated polyester, Tyvek.
Gloss Enamel (GLE Series)	A high gloss multi-purpose ink designed for long term outdoor application. Ideal for exterior signs, POP / displays, treated (P&P) containers.	Outdoor metal signs, & displays, license plates, novelties, packaging containers, reflective signage.	Paper, metal, glass, wood, masonite, treated polyethylene and polypropylene, pressure sensitive materials.
Gloss Lacquer (GLL Series)	A multi-purpose, hard finish nitrocellulose lacquer with excellent adhesion to a wide variety of substrates. GLL Series ink has excellent opacity, high gloss, and good mar resistance and is designed for indoor and medium term outdoor application.	Paper and card displays, greeting cards, foils, book covers, hockey sticks.	Lacquer and pyroxillin coated stocks, card/paper, wood, treated polyester.
Gloss Vinyl (GLV Series)	A multi-purpose, gloss vinyl screen ink designed for printing on vinyl surfaces where a high gloss finish, flexibility and outdoor durability are required. Ideal for fleet markings, vinyl upholstery decoration, PVC and acrylic containers. GLV series ink exhibit excellent screen stability.	Vinyl banners, decals, subsurface printing, flexible signage, PVC containers.	Pressure sensitive vinyl films, vinyl coated products, rigid and flexible vinyls, PVC bottles, vinyl top-coated polyester films, acrylics, and polycarbonate.
Modified Acrylic (AM Series)	A fast-dry, long term outdoor vinyl ink designed to print on a wide variety of vinyl and vinyl coated products. Ideal for fleet markings and membrane switches.	Vinyl banners, decals, flexible signage, acrylic displays, fleet markings, membrane switches	Pressure sensitive vinyl films, vinyl coated products, vinyl top- coated polyester films, acrylics, polycarbonate, reflective vinyl , flexible vinyl awnings, ABS.
Matte Vinyl (MAV Series)	A matte- finish multi-purpose vinyl ink formulated for printing on rigid and flexible vinyls and vinyl coated fabrics. Designed for indoor and medium-term outdoor exposure, e.g.; bumper stickers, beach balls, etc.	Novelties, book covers, inflatables, decals.	Some vinyl coated products, rigid and flexible vinyls.
Poster Fluorescent (FP Series)	A multi- purpose fast dry daylight fluorescent ink designed for printing on paper, card, masonite, fibre board, sealed wood, hard board, particle board and some polystyrene. FP series inks exhibit excellent printability and optical impact.	P.O.P / displays, posters.	Paper, card, wood.
Satin Poster (STP Series)	A fast dry satin finish poster ink designed for both indoor and outdoor use. Suitable for printing on paper and cardboard for most P.O.P. display applications.	P.O.P / displays, billboards, fine art printing.	Paper, card stock, sealed wood, masonite.
Scratch –Off (SCO Series)	An opaque scratch-off ink designed for overprinting on printed images. Suitable for lottery tickets, sweepstakes, games, direct mail coupons, etc. Prints can be removed easily with fingernail or coin and does not powder.	Lottery tickets, sweepstakes, games, direct mail coupons.	Card, paper.
	UV CURABLE IN	KS	
INK SERIES	DESCRIPTION	APPLICATION	SUBSTRATES
Imagemark (XR Series)	A one-part multipurpose UV curable ink developed for majority of point of purchase substrates including corrugated plastics. Eliminates the need to purchase several ink lines for different substrates. Also available in satin finish.	P.O.P./displays.	Card, paper, polystyrene, corrugated plastics, ABS, rigid vinyls, polyethylene, expanded foam PVC, acrylics.
Ultrabond (BF Series)	A UV curable ink for banner applications while also adhering to nearly all POP substrates. Exhibits broadest adhesion range of any Inktech UV ink. This ink provides screen printers with the opportunity to reduce ink inventory by stocking a single ink line. Its exceptional flexibility and adhesion stands up to the most stringent finishing requirement demands. High speed curing minimizes stock shrinkage. Excellent water and abrasion resistance.	P.O.P. / displays, banners	Vinyl banners, cling vinyl, poly banner, PS vinyl, paper, card, HDPE, PETG, styrene, acrylic, ABS, polypropylene, corrugated plastics (with addition of Adhesion promoter)

A high performance, multi-purpose, UV curable high gloss ink

variety of substrates are used.

specially formulated for point of purchase printing where a wide

Renegade (REG Series)

nktech INTERNATIONAL CORPORATION

SUBSTRATES: PAPER AND CARD, WOOD, POLYSTYRENE, VINYLS(PVC), ABS, ACRYLICS, TOP COATED POLYESTER, TYVEK ®.

APPLICATION: P.O.P. / DISPLAY, SIGNS, DECALS

Product Information

A long-term multi-purpose outdoor ink designed to print on a wide range of substrates. GP Series ink eliminates the need for carrying a large inventory of different types of ink. Ideal for P.O.P. and general display applications where a semi-gloss finish, scuff resistant surface, is required.

Application Information

Thinning: May be used straight from the can but it is recommended to thin 5 - 15% by weight with GP-1800 Thinner. Substitute GP-1800 Thinner with GP-1820 Slow Thinner to improve screen stability. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives: GP-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. To improve scuff resistance add up to 10% GP-1860 Anti-Scuff Agent. Use GP-1350 Overprint Clear to increase scuff resistance or to provide a uniform gloss level to a GP-0000 ink film. Add 5% to 10% of DC-393 Gel Retarder to thinned ink to maintain screen stability. If required, use a small amount of GP-1730 Process Clear to improve print quality.

Wash-Up: GP-1800 Thinner

ITC-1840 Wash-Up

Coverage: Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament

fabric.

Fabric/Stencil: 200 to 355 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying: By solvent evaporation. GP-0000 Series dries in 15 to 30 minutes at normal room temperature or can be jet dried 20 to 45 seconds at 150 °F. to 200 °F. Allow more time between prints for multiple color jobs.

Die Cutting/Creasing/Vacuum Forming: Can be successfully die-cut or creased but should be tested prior to production . GP-0000 series has excellent vacuum forming characteristics. Gloss levels may increase during vacuum forming depending on temperature and substrate used.

Packaging: Inks: 1 U.S. Qt / 0.94 Lt.

1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

5 U.S. Gal. / 19.00 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for heavy metal content.
- * Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- * Heavy metal free colors are available on request.

GENERAL PURPOSE INK

GP - 0000 SERIES

Standard Colors

* GP-1010	Pad #022
	Red #032
* GP-1020	Fire Red
GP-1030	Brilliant Red
* GP-1040	Bright Red
* GP-1050	Permanent Red
* GP-1060	Red #185 GP-1080
	Maroon GP-1110
	Black GP-1120
	White
* GP-1140	Brown
* GP-1220	Orange
* GP-1240	Vermilion
* GP-1250	Warm Red
* GP-1300	Primrose Yellow
* GP-1320	Lemon Yellow
* GP-1340	Medium Yellow
GP-1350 * GP-1420	Overprint Clear
GI 1420	Emerald Green
* GP-1450	Forest Green
* GP-1480	Dark Green GP-1520
	Opaque Reflex Blue
GP-1540	Peacock Blue
GP-1560	Brilliant Blue
GP-1570	Royal Blue GP-1580
	Dark Blue GP-1620
	Purple
GP-1640	Cerise
GP-1660	Magenta
GP-1700	Clear
GP-2110	Extra Opaque Black
GP-2120	Extra Opaque White
GP-2150	Yellow C GP-2200
	Rubine Red C
* GP-2250	Orange 021 C
GP-2300	Rhodamine Red C
* GP-2350	Red 485 C GP-2400
G1 2330	Purple C GP-2450
	Blue 072 C GP-2500
	Violet C GP-2600
	Reflex Blue C
CD 2700	Process Blue C
GP-2700 GP-2800	
	Opaque Green C
GP-2850	Green C
Transparent	
GP-1090	Transparent Red
GP-1290	Trans. Medium Yellow
GP-1390 GP-1490	Trans. Primrose Yellow
GP-1590 GP-1590	Transparent Green Transparent Blue
GP-1690	Transparent Cerise
GP-1790	Transparent Orange
GP-1990	Transparent Purple
Process Colo	rs
GP-1130	Process Black
GP-1330	Process Yellow
GP-1530	Process Blue
	Process Magenta

GP-1130	Process Black
GP-1330	Process Yellow
GP-1530	Process Blue
GP-1630	Process Magenta
GP-1730	Process Clear

Fluorescent Colors

I luoi escelle	Colors
GP-0900	Fluorescent Magenta
GP-0910	Fluorescent Orange\Red
GP-0920	Fluorescent Green
GP-0940	Fluorescent Chartreuse
GP-0950	Fluorescent Red
GP-0960	Fluorescent Orange \Yellov
GP-0970	Fluorescent Cerise
GP-0980	Fluorescent Orange
GP-0990	Fluorescent Blue

Thinners and Additives

1 1111111	is and made to
GP-1800	Thinner
GP-1810	Fast Thinner
GP-1820	Slow Thinner
GP-1830	Extra Slow Thinner
DC-393	Gel Retarder



GENERAL PURPOSE INK

	STANDARD COLOURS			
CODE NO .	DESCRIPTION	0.94 L(Qt.)	3.78 L (Gal)	
GP-1010	RED #032	89.55	239.80	
GP-1010NL	RED #032 (Lead Free)	102.95	275.75	
GP-1020	FIRE RED	86.75	234.70	
GP-1020NL	FIRE RED (Lead Free)	99.75	269.90	
GP-1030	BRILLIANT RED	102.15	277.00	
GP-1040	BRIGHT RED	82.50	225.00	
GP-1040NL	BRIGHT RED #032 (Lead Free)	98.15	270.00	
GP-1050	PERMANENT RED	92.35	253.90	
GP-1050NL	PERMANENT RED (Lead Free)	106.15	292.00	
GP-1060	RED #185	89.55	245.55	
GP-1060NL	RED 185 (Lead Free)	102.95	282.35	
GP-1080	MAROON	149.60	408.45	
GP-1110	BLACK	60.85	165.45	
GP-1120	WHITE	72.00	194.90	
GP-1140	BROWN	72.00	194.90	
GP-1140NL	BROWN (Lead Free)	82.85	224.20	
GP-1220	ORANGE	74.80	203.30.	
GP-1220NL	ORANGE (Lead Free)	86.00	233.75	
GP-1240	VERMILION	76.95	216.10	
GP-1240NL	VERMILLION (Lead Free)	88.50	248.50	
GP-1250	WARM RED	102.15	253.90	
GP-1250NL	WARM RED (Lead Free)	117.50	292.00	
GP-1300	PRIMROSE YELLOW	74.80	203.30	
GP-1300NL	PRIMROSE YELLOW (Lead Free)	86.00	233.75	
GP-1320	LEMON YELLOW`	74.80	203.30	
GP-1320NL	LEMON YELLOW (Lead Free)	86.00	233.75	
GP-1340	MEDIUM YELLOW	74.80	203.30	
GP-1340NL	MEDIUM YELLOW (Lead Free)	86.00	233.75	
GP-1350	OVERPRINT CLEAR	63.65	172.50	
GP-1420	EMERALD GREEN	74.80	204.55	
GP-1420NL	EMERALD GREEN (Lead Free)	86.00	235.25	
GP-1450	FOREST GREEN	71.35	192.35	
GP-1450NL	FOREST GREEN (Lead Free)	82.00	221.20	
GP-1480	DARK GREEN	70.60	190.45	
GP-1480NL	DARK GREEN (Lead Free)	81.25	219.00	
GP-1520	OPAQUE REFLEX BLUE	89.55	239.80	
GP-1540	PEACOCK BLUE	67.85	185.90	
GP-1560	BRILLIANT BLUE	84.60	228.25	
GP-1570	ROYAL BLUE	93.70	255.80	
GP-1580	DARK BLUE	92.35	253.90	
GP-1620	PURPLE	86.75	231.45 I	

	GP-1640 GP-1660	CERISE MAGENTA	0.94 L(Qt.) 107.00 107.00	3.78 L (Gal) 291.10 291.10	
	GP-1700	CLEAR	61.55	169.30	
	GP-2110	EX-OPAQUE BLACK	67.85	187.20	
	GP-2120	EX-OPAQUE WHITE	74.80	203.30	
	GP-2150	YELLOW C	103.50	279.55	
	GP-2200	RUBINE RED C	121.70	321.85	
		ORANGE 021 C			
	GP-2250		118.20	323.20	
	GP-2250NL	ORANGE 021C (Lead Free)	135.95	371.65	
	GP-2300	RHODAMINE RED C	127.30	349.40	
	GP-2350	RED 485 C	97.90	269.30	
	GP-2350NL	RED #485C (Lead Free)	112.45	309.70	
	GP-2400	PURPLE C	105.60	287.85	
	GP-2450	BLUE 072 C	97.90	264.15	
	GP-2500	VIOLET C	92.35	253.90	
	GP-2600	REFLEX BLUE C	86.75	237.85	
	GP-2700	PROCESS BLUE C	65.00	176.35	
	GP-2800				
		OPAQUE GREEN C	74.80	201.95	
	GP-2850	GREEN C	75.55	207.75	
		PROCESS COLOURS	0.94 L(Qt.)	3.78 L (Gal)	
	GP-1130	PROCESS BLACK	68.55	185.90	
	GP-1330	PROCESS YELLOW	92.35	255.65	
	GP-1530	PROCESS BLUE	72.00	194.25	
	GP-1630	PROCESS MAGENTA	102.15	277.00	
	GP-1730	PROCESS CLEAR	68.55	186.55	
		TRANSPARENT COLOURS	0.94 L(Qt.)	3.78 L (Gal)	
	GP-1090	TRANSPARENT RED	123.10	338.60	
	GP-1290	TRANSPARENT MED. YELLOW	95.80	262.90	
	GP-1390	TRANSPARENT PRIM. YELLOW	102.85	279.55	
	GP-1490	TRANSPARENT GREEN	84.60	231.45	
	GP-1590	TRANSPARENT BLUE	69.25	188.50	
	GP-1690	TRANSPARENT CERISE	102.85	279.55	
	GP-1790	TRANSPARENT ORANGE	123.10	338.60	
	GP-1990	TRANSPARENT PURPLE	104.950	287.85	
		FLUORESCENT COLOURS	0.94 L(Qt.)	3.78 L (Gal)	
l G	P-0900	FLUORESCENT MAGENTA	110.35	303.45	
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ı G	P-0910	FLUORESCENT ORANGE/RED	110.35	303.45	
	SP-0910 SP-0920	FLUORESCENT ORANGE/RED FLUORESCENT GREEN	110.35 110.35	303.45 303.45	
G					_
G G	SP-0920 SP-0930	FLUORESCENT GREEN FLUORESCENT CERISE	110.35	303.45	
G G G	6P-0920 6P-0930 6P-0940	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE	110.35 110.35 110.35	303.45 303.45 303.45	
G G G	6P-0920 6P-0930 6P-0940 6P-0950	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED	110.35 110.35 110.35 110.35	303.45 303.45 303.45 303.45	
G G G G	6P-0920 6P-0930 6P-0940 6P-0950 6P-0960	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW	110.35 110.35 110.35 110.35 110.35	303.45 303.45 303.45 303.45 303.45	
G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK	110.35 110.35 110.35 110.35 110.35 110.35	303.45 303.45 303.45 303.45 303.45 303.45	_
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE	110.35 110.35 110.35 110.35 110.35 110.35	303.45 303.45 303.45 303.45 303.45 303.45 303.45	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45	
G G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 0.94 L(Qt.)	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990 GP-1720 GP-1860	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 0.94 L(Qt.)	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 202.95 358.85	_
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF GEL RETARDER	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 0.94 L(Qt.) 73.00 134.75 51.30	303.45 303.45 303.45 303.45 303.45 303.45 303.45 3.78 L (Gal) 202.95 358.85 136.80	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990 GP-1720 GP-1860 DC-393	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF GEL RETARDER THINNER AND WASH UP	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 0.94 L(Qt.) 73.00 134.75 51.30 3.78 L (Gal)	303.45 303.45 303.45 303.45 303.45 303.45 303.45 3.78 L (Gal) 202.95 358.85 136.80 18.9 L 5(Gal)	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990 GP-1720 GP-1860 DC-393	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF GEL RETARDER THINNER AND WASH UP THINNER	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 0.94 L(Qt.) 73.00 134.75 51.30 3.78 L (Gal) 72.75	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 3.78 L (Gal) 202.95 358.85 136.80 18.9 L 5(Gal) 300.00	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0980 GP-0990 GP-1720 GP-1860 DC-393	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF GEL RETARDER THINNER AND WASH UP THINNER FAST THINNER	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 10.35 0.94 L(Qt.) 73.00 134.75 51.30 3.78 L (Gal) 72.75 69.85	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 3.78 L (Gal) 202.95 358.85 136.80 18.9 L 5(Gal) 300.00 291.15	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0970 GP-0980 GP-0990 GP-1720 GP-1860 DC-393	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF GEL RETARDER THINNER AND WASH UP THINNER FAST THINNER SLOW THINNER	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 0.94 L(Qt.) 73.00 134.75 51.30 3.78 L (Gal) 72.75 69.85 61.75	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 3.78 L (Gal) 202.95 358.85 136.80 18.9 L 5(Gal) 300.00 291.15 279.40	
G G G G G	GP-0920 GP-0930 GP-0940 GP-0950 GP-0960 GP-0980 GP-0990 GP-1720 GP-1860 DC-393	FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE FLUORESCENT BLUE ADDITIVE FLATTENING ADDITIVE ANTI-SCUFF GEL RETARDER THINNER AND WASH UP THINNER FAST THINNER	110.35 110.35 110.35 110.35 110.35 110.35 110.35 110.35 10.35 0.94 L(Qt.) 73.00 134.75 51.30 3.78 L (Gal) 72.75 69.85	303.45 303.45 303.45 303.45 303.45 303.45 303.45 303.45 3.78 L (Gal) 202.95 358.85 136.80 18.9 L 5(Gal) 300.00 291.15	



SUBSTRATES: PRESSURE SENSITIVE VINYL FILMS, VINYL COATED PRODUCTS, RIGID AND FLEXIBLE VINYLS, PVC BOTTLES,

APPLICATION: VINYL BANNERS, DECALS, SUB-SURFACE PRINTING, FLEXIBLE SIGNAGE, PVC CONTAINERS.

VINYL TOP-COATED POLYESTER FILMS, ACRYLIC, POLYCARBONATE.

Product Information

A multi- purpose, gloss vinyl screen ink designed for printing on vinyl surfaces where a high gloss finish, flexibility and outdoor durability are required. Ideal for fleet markings, vinyl upholstery decoration, PVC and acrylic containers. GLV series ink exhibit excellent screen stability.

Application Information

Thinning: May be used straight from the can but it is recommended to thin 5 - 15% by weight with GLV-1800 Thinner. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives: GLV-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. If required, use a small amount of GLV-1730 Process Clear ink to improve print quality.

Wash-Up: GLV-1800 Thinner ITC-1840 Wash-Up

Coverage: Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil: 200 to 355 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying: By solvent evaporation. GLV Series air dries in 30 to 60 minutes. Allow more time when overprinting to avoid possible re-wetting of previous colors. For jet-drying applications, test Modified Acrylic AM-0000 Series.

Die Cutting/Creasing: Can be successfully die cut or creased but should be tested prior to production.

Packaging: Inks: 1 U.S. Qt / 0.94 Lt.

1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

5 U.S. Gal. / 19.00 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for heavy metal content.
- * Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- Heavy metal free colors are available on request. The following price pages also list these same colors with a lead-free content.

GLOSS VINYL INK

GLV - 0000 SERIES

Standard Colors

*	GLV-1010	Red #032
*	GLV-1020	Fire Red
	GLV-1030	Brilliant Red
*	GLV-1040	Bright Red
*	GLV-1050	Permanent Red
*	GLV-1060	Red #185
	GLV-1080	Maroon
	GLV-1110	Black
	GLV-1120	White
*	GLV-1140	Brown
*	GLV-1220	Orange
*	GLV-1240	Vermilion
*	GLV-1250	Warm Red
*	GLV-1300	Primrose Yellow
*	GLV-1320	Lemon Yellow
*	GLV-1340	Medium Yellow
*	GLV-1420	Emerald Green
*	GLV-1450	Forest Green
*	GLV-1480	Dark Green
	GLV-1520	Opaque Reflex Blue
	GLV-1540	Peacock Blue
	GLV-1560	Brilliant Blue
	GLV-1570	Royal Blue
	GLV-1580	Dark Blue
	GLV-1620	Purple
	GLV-1640	Cerise
	GLV-1660	Magenta
	GLV-1700	Clear
	GLV-2110	Extra Opaque Black
	GLV-2120	Extra Opaque White
	GLV-2150	Yellow C
*	GLV-2200	Rubine Red C
4	GLV-2250	Orange 021 C
4	GLV-2300	Rhodamine Red C
4	GLV-2350	Red 485 C
	GLV-2400	Purple C
	GLV-2450	Blue 072 C
	GLV-2500	Violet C
	GLV-2600	Reflex Blue C
	GLV-2700 GLV-2800	Process Blue C Opaque Green C
	GLV-2850	Green C
7		
	Transparent Co	
	GLV-1090	Transparent Red
	GLV-1290	Trans. Medium Yellow
	GLV-1390	Trans. Primrose Yellow
	GLV-1490	Transparent Green
	GLV-1590	Transparent Blue
	GLV-1690	Transparent Cerise
	GLV-1790 GLV-1990	Transparent Orange Transparent Purple
		rransparent Purple
ľ	rocess Colors	

Process Colors

GLV-1130	Process Black
GLV-1330	Process Yellow
GLV-1530	Process Blue
GLV-1630	Process Magenta
GLV-1730	Process Clear

Thinners and Additives

GLV-1800	Thinner
GLV-1810	Fast Thinner
GLV-1820	Slow Thinner
DC-393	Gel Retarder

^{*} For Fluorescent colors please refer to FV-0000 Series.



GLOSS VINYL INK

	STANDARD COLOURS		
CODE NO.	DESCRIPTION	QT.(0.94 L C	AL(3.78 L)
GLV-1010	RED #032	105.60	289.20
GLV-1010NL	RED #032 (Lead Free)	121.45	332.55
GLV-1020	FIRE RED	86.75	228.90
GLV-1020NL	FIRE RED (Lead Free)	99.70	263.25
GLV-1030	BRILLIANT RED	121.00	327.00
GLV-1040	BRIGHT RED	76.95	211.60
GLV-1040NL	BRIGHT RED (Lead Free)	88.15	243.55
GLV-1050	PERMANENT RED	89.55	244.25
GLV-1050NL	PERMANENT RED (Lead Free)	102.95	280.95
GLV-1060	RED #185	105.60	289.20
GLV-1060NL	RED 185 (Lead Free)	121.45	332.55
GLV-1080	MAROON	152.45	423.15
GLV-1110	BLACK	59.45	152.60 173.75
GLV-1120 GLV-1140	WHITE BROWN	65.00	175.65
	BROWN (Lead Free)	65.00 74.80	202.00
GLV-1140NL GLV-1220	ORANGE	72.00	186.55
	ORANGE (Lead Free)	82.85	214.60
GLV-1220NL GLV-1240	VERMILION		
	VERMILLION (Lead Free)	74.80 86.00	195.60
GLV-1240NL GLV-1250	WARM RED	105.60	289.20
	WARM RED (Lead Free)	121.45	332.55
GLV-1250NL GLV-1300	PRIMROSE YELLOW		
	PRIMROSE YELLOW PRIMROSE YELLOW (Lead Free)	67.85	186.55
GLV-1300NL GLV-1320	LEMON YELLOW`	78.00 67.85	214.60 186.55
	LEMON YELLOW (Lead Free)		214.60
GLV-1320NL GLV-1340	MEDIUM YELLOW	78.00 67.85	186.55
GLV-1340NL	MEDIUM YELLOW (Lead Free)	78.00	214.60
GLV-1340INL GLV-1420	EMERALD GREEN	71.35	192.35
GLV-1420NL	EMERALD GREEN (Lead Free)	82.00	221.20
GLV-1420NL GLV-1450	FOREST GREEN	71.35	192.35
GLV-1450NL	FOREST GREEN (Lead Free)	74.55	221.20
GLV-1430NL GLV-1480	DARK GREEN	74.35	192.35
GLV-1480NL	DARK GREEN (Lead Free)	82.00	221.20
GLV-140011L	OPAQUE REFLEX BLUE	105.60	289.20
GLV-1540	PEACOCK BLUE	61.55	169.30
GLV-1560	BRILLIANT BLUE	76.95	211.60
GLV-1570	ROYAL BLUE	84.60	255.65
GLV-1580	DARK BLUE	61.55	169.30
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			G 1 T (0 = 0 1)	
		,	GAL(3.78 L)	
GLV-1620	PURPLE	89.55	237.85	
GLV-1640	CERISE	107.75	293.65	
GLV-1660	MAGENTA	95.80	262.90	
GLV-1700	CLEAR	61.55	183.35	
GLV-2110	EX-OPAQUE BLACK	61.55	183.35	
GLV-2120	EX-OPAQUE WHITE	59.15	178.25	
GLV-2150	YELLOW C	96.50	264.15	
GLV-2200	RUBINE RED C	136.40	310.95	
GLV-2250	ORANGE 021C	109.10	300.10	
GLV-2250NL	ORANGE 021C (Lead Free)	125.45	345.00	
GLV-2300	RHODAMINE RED C	141.30	341.10	
GLV-2350	RED 485C	106.95	293.65	
GLV-2350NL	RED #485C (Lead Free)	123.00	337.70	
GLV-2400	PURPLE C	113.30	310.95	
GLV-2450	BLUE 072C	95.15	261.65	
GLV-2500	VIOLET C	113.30	310.95	
GLV-2600	REFLEX BLUE C	106.95	293.65	
GLV-2700	PROCESS BLUE C	69.95	237.20	
GLV-2800	OPAQUE GREEN C	88.10	252.00	
GLV-2850	GREEN C	94.45	259.00	
321 233				
	PROCESS COLOURS	QT.(0.94 L	GAL(3.78 L)	
OLV 4420		04.55	400.00	
GLV-1130	PROCESS BLACK	61.55	169.30	
GLV-1330	PROCESS YELLOW	102.15	279.55	
GLV-1530	PROCESS BLUE	67.85	186.55	
GLV-1630 GLV-1730	PROCESS MAGENTA PROCESS CLEAR	95.80 65.00	262.90 178.25	
GLV-1730	PROCESS CLEAR	1 00.00	170.20	
		OT (2.24.1		
	TRANSPARENT COLOURS	QT.(0.94 L	GAL(3.78 L)	
	TRANSPARENT COLOURS TRANSPARENT RED	QT.(0.94 L	GAL(3.78 L) 373.80	
GLV-1290			, , ,	
GLV-1290 GLV-1390	TRANSPARENT RED	136.40	373.80	
	TRANSPARENT RED TRANSPARENT MED. YELLOW	136.40 109.80	373.80 298.15	
GLV-1390	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW	136.40 109.80 112.65	373.80 298.15 307.10	
GLV-1390 GLV-1490	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN	136.40 109.80 112.65 76.95	373.80 298.15 307.10 211.60	
GLV-1390 GLV-1490 GLV-1590	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE	136.40 109.80 112.65 76.95 67.85	373.80 298.15 307.10 211.60 186.60	
GLV-1390 GLV-1490 GLV-1590 GLV-1690	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE	136.40 109.80 112.65 76.95 67.85 102.85	373.80 298.15 307.10 211.60 186.60 279.55	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE	136.40 109.80 112.65 76.95 67.85 102.85	373.80 298.15 307.10 211.60 186.60 279.55 287.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L)	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0900 FV-0910	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT ORANGE/RED	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT GREEN	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT GREEN FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970 FV-0980	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970 FV-0980	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT PINK FLUORESCENT ORANGE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970 FV-0980	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT ORANGE FLUORESCENT BLUE	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970 FV-0990 GLV-1800	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT ORANGE FLUORESCENT ORANGE FLUORESCENT ORANGE FLUORESCENT DRANGE FLUORESCENT DRANGE FLUORESCENT BLUE THINNER AND WASH UP	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970 FV-0980 FV-0990	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT CHARTREUSE FLUORESCENT ORANGE/YELLOW FLUORESCENT ORANGE FLUORESCENT ORANGE FLUORESCENT DRANGE FLUORESCENT BLUE THINNER AND WASH UP THINNER FAST THINNER	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	
GLV-1390 GLV-1490 GLV-1590 GLV-1690 GLV-1790 GLV-1990 FV-0910 FV-0920 FV-0930 FV-0940 FV-0950 FV-0960 FV-0970 FV-0990 GLV-1800	TRANSPARENT RED TRANSPARENT MED. YELLOW TRANSPARENT PRIM. YELLOW TRANSPARENT GREEN TRANSPARENT BLUE TRANSPARENT CERISE TRANSPARENT ORANGE TRANSPARENT PURPLE FLUORESCENT COLOURS FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED FLUORESCENT GREEN FLUORESCENT CERISE FLUORESCENT CHARTREUSE FLUORESCENT RED FLUORESCENT ORANGE/YELLOW FLUORESCENT ORANGE FLUORESCENT ORANGE FLUORESCENT ORANGE FLUORESCENT DRANGE FLUORESCENT DRANGE FLUORESCENT BLUE THINNER AND WASH UP	136.40 109.80 112.65 76.95 67.85 102.85 105.60 85.35 QT.(0.94 L 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75 124.75	373.80 298.15 307.10 211.60 186.60 279.55 287.85 225.70 GAL(3.78 L) 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85 340.85	

Please Note: All screen inks can be ordered by phone or email. No shopping Cart on these items.

tech INTERNATIONAL CORPORATION

SUBSTRATES: CORRUGATED PLASTICS, FLUTED CO-POLYMER RESIN PLASTICS, POLYPROPYLENE.

APPLICATION: P.O.P./ DISPLAYS, REAL ESTATE SIGNS, BUS SIGNS.

Product Information

A fast drying high gloss ink designed for indoor or outdoor use. Suitable for corrugated plastic sheets manufactured from special co-polymer resins. CRP series inks exhibit excellent scuff, water and outdoor resistance.

Application Information

Thinning: May be used straight from the can but it is recommended to thin 5 - 15% by weight with CRP-1800 Thinner. Substitute CRP-1800 Thinner with CRP-1820 Slow thinner to improve screen stability. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : CRP-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. Add 5% to 10% of DC-393 Gel Retarder to thinned ink to maintain screen stability.

Wash-Up: CRP-1800 Thinner ITC-1840 Wash-Up

Coverage: Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 200 to 305 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation . CRP-0000 Series dries within 30 minutes at normal room temperature or can be jet dried 20 to 45 seconds at 150 °F. to 200 °F. Allow more time between prints for multiple color jobs.

Die Cutting/ Creasing: Can be successfully die-cut or creased but should be tested prior to production.

Packaging : Inks : 1 U.S. Qt / 0.94 Lt. 1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .
- 2. Refer to Material Safety Data Sheet for heavy metal content.
- * Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- * Heavy metal free colors are available on request.

CORRUGATED PLASTIC INK

Red #032

CRP - 0000 SERIES

Standard Colors

* CRP-1010

* CRP-1010	Red #032
* CRP-1020	Fire Red
CRP-1030	Brilliant Red
* CRP-1040	Bright Red
* CRP-1050	Permanent Red
* CRP-1060	Red #185
CRP-1080	Maroon
CRP-1110	Black
CRP-1120	White
* CRP-1140	Brown
* CRP-1220	Orange
* CRP-1240	Vermilion
* CRP-1250	Warm Red
* CRP-1300	Primrose Yellow
* CRP-1320	Lemon Yellow
* CRP-1340	Medium Yellow
CRP-1370	Extender Base
* CRP-1420	Emerald Green
* CRP-1450	Forest Green
* CRP-1480	Dark Green
CRP-1520	Opaque Reflex Blu
CRP-1540	Peacock Blue
CRP-1560	Brilliant Blue
CRP-1570	Royal Blue
CRP-1580	Dark Blue
CRP-1620	Purple
CRP-1640	Cerise
CRP-1660	Magenta
CRP-1700	Clear
CRP-2150	Yellow C
CRP-2200	Rubine Red C
* CRP-2250	Orange 021 C
CRP-2300	Rhodamine Red C
* CRP-2350	Red 485 C
CRP-2400	Purple C
CRP-2450	Blue 072 C
CRP-2500	Violet C
CRP-2600	Reflex Blue C
CRP-2700	Process Blue C
CRP-2800	Opaque Green C
CRP-2850	Green C
Transparent C	alars

Transparent Colors

CRP-1090	Transparent Red
CRP-1290	Trans. Medium Yellow
CRP-1390	Trans. Primrose Yellow
CRP-1490	Transparent Green
CRP-1590	Transparent Blue
CRP-1690	Transparent Cerise
CRP-1790	Transparent Orange
CPP 1000	Transparent Purple

Process Colors

CRP-1130	Process Black
CRP-1330	Process Yellow
CRP-1530	Process Blue
CRP-1630	Process Magenta
CRP-1730	Process Clear

Fluorescent Colors

CRP-0900	Fluorescent Magenta
CRP-0910	Fluorescent Orange\Red
CRP-0920	Fluorescent Green
CRP-0940	Fluorescent Chartreuse
CRP-0950	Fluorescent Red
CRP-0960	Fluorescent Orange \Yellow
CRP-0970	Fluorescent Cerise
CRP-0980	Fluorescent Orange
CRP-0990	Fluorescent Blue

Thinners and Additives

CRP-1800	Thinner
CRP-1820	Slow Thinner
DC-393	Gel Retarder
CRP-2340	Adhesion Promoter



COROPLAST INK

CODE NO. DESCRIPTION 0.94 L(QL) CRP-1010 RED #032 118.20 CRP-1010NL RED #032 (Lead Free) 141.85 CRP-1020 FIRE RED 96.50 CRP-1020NL FIRE RED (Lead Free) 115.85 CRP-1030 BRILLIANT RED 118.20 CRP-1040 BRIGHT RED (Lead Free) 150.35 CRP-1040NL BRIGHT RED (Lead Free) 150.35 CRP-1050N PERMANENT RED (Lead Free) 136.85 CRP-1050NL PERMANENT RED (Lead Free) 136.85 CRP-1060 RED #185 118.20 CRP-1080 MAROON 173.45 CRP-1080 MAROON 173.45 CRP-1110 BLACK 84.60 CRP-1120 WHITE 90.90 CRP-1140NL BROWN (Lead Free) 100.75 CRP-1220 ORANGE 95.15 CRP-1220NL ORANGE (Lead Free) 114.10 CRP-1220NL VERMILLION (Lead Free) 114.10 CRP-1240NL VERMILLION (Lead Free) 118.20 <th></th> <th></th>		
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CRP-1020 FIRE RED 96.50 CRP-1020NL FIRE RED (Lead Free) 115.85 CRP-1030 BRILLIANT RED 118.20 CRP-1040 BRIGHT RED 130.80 CRP-1040NL BRIGHT RED (Lead Free) 150.35 CRP-1050 PERMANENT RED 114.00 CRP-1050NL PERMANENT RED (Lead Free) 136.85 CRP-1060NL RED 185 (Lead Free) 141.85 CRP-1060NL RED 185 (Lead Free) 141.85 CRP-1080 MAROON 173.45 CRP-1080 MAROON 173.45 CRP-1110 BLACK 84.60 CRP-1120 WHITE 90.90 CRP-1140 BROWN 83.95 CRP-1120 WHITE 90.90 CRP-1220 ORANGE 100.75 CRP-1220NL ORANGE (Lead Free) 114.10 CRP-12440NL VERMILLION 199.35 CRP-1250 WARM RED 118.20 CRP-1250 WARM RED 118.20 CRP-1300NL PRIMROSE YELLO	320.60	
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CRP-1140NL BROWN (Lead Free) 100.75 CRP-1220 ORANGE 95.15 CRP-1220NL ORANGE (Lead Free) 114.10 CRP-1240 VERMILION 99.35 CRP-1240NL VERMILLION (Lead Free) 119.20 CRP-1250 WARM RED 118.20 CRP-1250NL WARM RED (Lead Free) 141.85 CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW (Lead Free) 110.75 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	245.55	
CRP-1220 ORANGE 95.15 CRP-1220NL ORANGE (Lead Free) 114.10 CRP-1240 VERMILION 99.35 CRP-1240NL VERMILLION (Lead Free) 119.20 CRP-1250 WARM RED 118.20 CRP-1250NL WARM RED (Lead Free) 141.85 CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW (Lead Free) 110.75 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340N MEDIUM YELLOW (Lead Free) 108.30 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1420 EMERALD GREEN 97.90 CRP-1420 EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	234.70	
CRP-1220NL ORANGE (Lead Free) 114.10 CRP-1240 VERMILION 99.35 CRP-1240NL VERMILLION (Lead Free) 119.20 CRP-1250 WARM RED 118.20 CRP-1250NL WARM RED (Lead Free) 141.85 CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW (Lead Free) 110.75 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW (Lead Free) 108.30 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	281.60	
CRP-1240 VERMILION 99.35 CRP-1240NL VERMILLION (Lead Free) 119.20 CRP-1250 WARM RED 118.20 CRP-1250NL WARM RED (Lead Free) 141.85 CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW' 92.35 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340N MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	259.00	
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CRP-1250NL WARM RED (Lead Free) 141.85 CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW 92.35 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 115.00 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 124.40	325.50	
CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW' 92.35 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	320.60	
CRP-1300 PRIMROSE YELLOW 95.15 CRP-1300NL PRIMROSE YELLOW (Lead Free) 114.10 CRP-1320 LEMON YELLOW 92.35 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN (Lead Free) 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN (Lead Free) 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	384.70	
CRP-1320 LEMON YELLOW 92.35 CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN 117.50 CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN 124.40	259.00	
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CRP-1320NL LEMON YELLOW (Lead Free) 110.75 CRP-1340 MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	252.60	
CRP-1340 MEDIUM YELLOW 90.20 CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	303.15	
CRP-1340NL MEDIUM YELLOW (Lead Free) 108.30 CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	246.25	
CRP-1370 EXTENDER 86.75 CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	295.45	
CRP-1420 EMERALD GREEN 97.90 CRP-1420NL EMERALD GREEN (Lead Free) 117.50 CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	225.70	
CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	268.00	
CRP-1450 FOREST GREEN 95.80 CRP-1450NL FOREST GREEN (Lead Free) 115.00 CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	321.65	
CRP-1450NLFOREST GREEN (Lead Free)115.00CRP-1480DARK GREEN114.00CRP-1480NLDARK GREEN (Lead Free)124.40	260.95	
CRP-1480 DARK GREEN 114.00 CRP-1480NL DARK GREEN (Lead Free) 124.40	313.15	
CRP-1480NL DARK GREEN (Lead Free) 124.40	309.70	
	337.85	
	320.60	
CRP-1540 PEACOCK BLUE 88.80	243.00	
CRP-1560 BRILLIANT BLUE 105.60	287.85	

CODE NO	DESCRIPTION	0.94 L(Qt.)	3.78 L (Gal)	
CODE NO .		\ - /	· · · · ·	
CRP-1570	ROYAL BLUE DARK BLUE	140.60	378.95 300.75	
CRP-1580 CRP-1620	PURPLE	110.50 97.90	267.40	
CRP-1640	CERISE	117.55	321.20	
		113.30	307.80	
CRP-1660 CRP-1700	MAGENTA CLEAR	72.75	196.85	
CRP-2150	YELLOW C	102.85	282.10	
CRP-2200	RUBINE RED C	129.40	355.85	
CRP-2250	ORANGE 021 C	111.90	299.20	
CRP-2250NL	ORANGE 021C (Lead Free)	134.30	359.10	
CRP-2300	RHODAMINE RED C	129.40	355.85	
CRP-2350	RED #485C	116.80	320.60	
CRP-2350NL	RED #485C (Lead Free)	140.20	384.70	
CRP-2400	PURPLE C	106.30	291.10	
CRP-2450	BLUE 072 C	101.40	278.30	
CRP-2500	VIOLET C	124.50	341.10	
CRP-2600	REFLEX BLUE C	119.55	328.30	
CRP-2700	PROCESS BLUE C	97.25	266.75	
CRP-2800	OPAQUE GREEN C	99.35	273.15	
CRP-2850	GREEN C	104.95	287.25	
	PROCESS COLOURS	0.94 L(Qt.)	3.78 L (Gal)	
CRP-1130	PROCESS BLACK	75.55	205.80	
CRP-1330	PROCESS YELLOW	105.60	286.60	
CRP-1530	PROCESS BLUE	82.50	223.15	
CRP-1630	PROCESS MAGENTA	113.30	307.10	
CRP-1730	PROCESS CLEAR	79.05	208.40	
	TRANSPARENT COLOURS	0.94 L(Qt.)	3.78 L (Gal)	
CRP-1090	TRANSPARENT RED	181.15	474.45	
CRP-1290	TRANSPARENT MED. YELLOW	119.50	328.75	
CRP-1390	TRANSPARENT PRIM. YELLOW	124.30	341.75	
CRP-1490	TRANSPARENT GREEN	104.95	285.35	
CRP-1590	TRANSPARENT BLUE	104.95	285.95	
CRP-1690	TRANSPARENT CERISE	114.00	313.50	
CRP-1790	TRANSPARENT ORANGE	135.00	371.35	
CRP-1990	TRANSPARENT PURPLE	114.00	313.50	
	FLUORESCENT COLOURS	0.94 L(Qt.)	3.78 L (Gal)	
CRP-0900	FLUORESCENT MAGENTA	116.30	318.85	
CRP-0910	FLUORESCENT ORANGE/RED	116.30	318.85	
CRP-0920	FLUORESCENT GREEN	116.30	318.85	
CRP-0930	FLUORESCENT CERISE	116.30	318.85	
CRP-0940	FLUORESCENT CHARTREUSE	116.30	318.85	
CRP-0950	FLUORESCENT RED	116.30	318.85	
CRP-0960	FLUORESCENT ORANGE/YELLOW	116.30	318.85	
CRP-0970	FLUORESCENT PINK	116.30	318.85	
CRP-0980	FLUORESCENT ORANGE	116.30	318.85	
CRP-0990	FLUORESCENT BLUE	116.30	318.85	
	THINNER AND WASH UP	3.78 L (Gal)	18.9 L (5 Gal	
CRP-1800	THINNER	48.55	208.55	
CRP-1820	SLOW THINNER	39.70	147.05	
ITC-1840	INKTECH #60 WASH UP (16KG)	N/A	213.75	P.52
	180422			

SUBSTRATES: PAPER, METAL, GLASS, WOOD, MASONITE, TREATED POLYPROPYLENE & POLYETHYLENE (P&P), PRESSURE SENSITIVE MATERIALS.

APPLICATION: OUTDOOR METAL SIGNS & DISPLAYS, LICENSE PLATES,

NOVELTIES, PACKAGING CONTAINERS, REFLECTIVE SIGNAGE.

Product Information

A high gloss multi-purpose ink designed for long term outdoor application. Ideal for exterior traffic signs, POP/displays, treated (P&P) containers.

Application Information

Thinning: May be used straight from the can but it is recommended to thin 5% by weight with GLE-1800 Thinner. When more than 5% thinning is required, it is recommended to use GLE-1900 Thinning Varnish to maintain optimum gloss. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives: GLE-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. Use a small amount of GLE-1730 Process Clear ink to improve print quality, if required. To prevent ink skinning in can, spray a light mist of GLE-1950 Anti-Skinning Agent on the surface of ink in partially used cans. Repeat whenever ink can is opened for reuse.

Wash-Up : GLE-1800 Thinner GLE-1840 Wash-Up

Coverage: Approximately 1300 sq.ft./1 U.S. Gallon using a 230/in. monofilament fabric.

Fabric/Stencil: 158 to 280 monofilament fabric. All stencil systems are suitable.

Drying : By oxidation in approximately 1 ½ to 4 hours for over printing or overnight before final stacking. Best rack-drying results are obtained when an ambient temperature is more than 20 °C (68 °F). Prints may be forced dried 15-20 min. in an oven with temperature not exceeding 120 °C (250 °F). Baking at temperatures higher than recommended may cause loss of gloss. To speed drying time under adverse humid or cold weather conditions, add approximately 40-50 grams of GLE-1880 Accelerator to a gallon of ink.

Die Cutting/Creasing : Can be successfully die cut or creased but should be tested prior to production .

Packaging: Inks: 1 U.S. Qt / 0.94 Lt.

1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

5 U.S. Gal. / 19.00 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for heavy metal content.
- * Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- * Heavy metal free colors are available on request. The following price pages also list these same colors with a lead-free content

GLOSS ENAMEL INK

GLE - 0000 SERIES

Standard Colors

* GLE-1010	Red #032			
* GLE-1020	Fire Red			
GLE-1030	Brilliant Red			
* GLE-1040	Bright Red			
* GLE-1050	Permanent Red			
* GLE-1060	Red #185			
GLE-1080	Maroon			
GLE-1110	Black			
GLE-1120	White			
* GLE-1140	Brown			
* GLE-1220	Orange			
* GLE-1240	Vermilion			
* GLE-1250	Warm Red			
* GLE-1300	Primrose Yellow			
* GLE-1320	Lemon Yellow			
* GLE-1340	Medium Yellow			
GLL 1340	Wiedrum Tenow			
GLE-1370	Extender Base			
* GLE-1420	Emerald Green			
* GLE-1450	Forest Green			
* GLE-1480	Dark Green			
GLE-1520	Opaque Reflex Blue			
GLE-1540	Peacock Blue			
GLE-1560	Brilliant Blue			
GLE-1570	Royal Blue			
GLE-1580	Dark Blue			
GLE-1620	Purple			
GLE-1640	Cerise			
GLE-1660	Magenta			
GLE-1700	Clear			
GLE-2150	Yellow C			
GLE-2200	Rubine Red C			
* GLE-2250	Orange 021 C			
GLE-2300	Rhodamine Red C			
* GLE-2350	Red 485 C			
GLE-2400	Purple C			
GLE-2450	Blue 072 C			
GLE-2500	Violet C			
GLE-2600	Reflex Blue C			
GLE-2700	Process Blue C			
GLE-2800	Opaque Green C			
GLE-2850	Green C			
Transparent Colors				
GLE-1090	Transparent Red			
GLE-1290	Trans. Medium Yellow			
GLE-1390	Trans. Primrose Yellow			
GLE-1490	Transparent Green			
GLE-1590	Transparent Blue			
GLE-1690	Transparent Cerise			
GLE-1790	Transparent Orange			
GLE-1990	Transparent Purple			
Process Colors				
GLE-1130	Process Black			
GLE-1330	Process Yellow			
GLE-1530	Process Blue			
GLE-1630	Process Blue Process Magenta			
	Process Blue Process Magenta Process Clear			

Thinner

Accelerator

Thinning Varnish

Anti-Skinning Agent

GLE-1800

GLE-1880

GLE-1900

GLE-1950

^{*} Fluorescent colors available upon request.



GLOSS ENAMEL INK

STANDARD COLOURS				
CODE NO.	DESCRIPTION	Qt0.94 L	Gal-3.79L	
GLE-1010	RED #032	100.70	275.00	
GLE-1010NL	RED #032 (Lead Free)	120.90	330.00	
GLE-1020	FIRE RED	79.00	217.35	
GLE-1020NL	FIRE RED (Lead Free)	94.80	260.80	
GLE-1030	BRILLIANT RED	102.10	278.30	
GLE-1040	BRIGHT RED	79.00	217.35	
GLE-1040NL	BRIGHT RED (Lead Free)	90.90	249.95	
GLE-1050	PERMANENT RED	91.65	249.40	
GLE-1050NL	PERMANENT RED (Lead Free)	109.95	299.30	
GLE-1060	RED # 185	100.70	275.00	
GLE-1060NL	RED #185 (Lead Free)	120.90	330.00	
GLE-1080	MAROON	127.30	347.55	
GLE-1110	BLACK	58.00	157.75	
GLE-1120	WHITE	70.60	191.75	
GLE-1140	BROWN	76.95	197.50	
GLE-1140NL	BROWN (Lead Free)	92.35	237.00	
GLE-1220	ORANGE	82.50	226.30	
GLE-1220NL	ORANGE (Lead Free)	99.00	271.60	
GLE-1240	VERMILION	82.50	227.60	
GLE-1240NL	VERMILLION (Lead Free)	99.00	273.15	
GLE-1250	WARM RED	100.70	275.00	
GLE-1250NL	WARM RED (Lead Free)	120.90	330.00	
GLE-1300	PRIMROSE YELLOW	82.50	227.60	
GLE-1300NL	PRIMROSE YELLOW (Lead Free)	99.00	273.15	
GLE-1320	LEMON YELLOW`	82.50	227.60	
GLE-1320NL	LEMON YELLOW (Lead Free)	99.00	273.15	
GLE-1340	MEDIUM YELLOW	82.50	227.60	
GLE-1340NL	MEDIUM YELLOW (Lead Free)	99.00	273.15	
GLE-1350	OVERPRINT CLEAR	63.65	174.40	
GLE-1370	EXTENDER	55.25	162.80	
GLE-1420	EMERALD GREEN	66.45	191.75	
GLE-1420NL	EMERALD GREEN (Lead Free)	79.75	230.00	
GLE-1450	FOREST GREEN	79.00	217.35	
GLE-1450NL	FOREST GREEN (Lead Free)	94.80	260.80	
GLE-1480	DARK GREEN	75.55	203.30	
GLE-1480NL	DARK GREEN (Lead Free)	90.65	243.90	
GLE-1520	OPAQUE REFLEX BLUE	100.70	275.00	
GLE-1540	PEACOCK BLUE	66.45	182.70	

			Qt0.94 L	Gal-3.79L
	GLE-1560	BRILLIANT BLUE	70.60	191.75
	GLE-1570	ROYAL BLUE	89.55	243.65
	GLE-1580	DARK BLUE	89.55	243.65
	GLE-1620	PURPLE	79.75	220.55
	GLE-1640	CERISE	95.15	257.80
	GLE-1660	MAGENTA	106.95	289.20
	GLE-1700	CLEAR	63.65	174.40
	GLE-2150	YELLOW C	107.75	294.95
	GLE-2200	RUBINE RED C	130.80	358.45
-		ORANGE 021C (Lead Free)	132.60	363.15
	GLE-2250NL	•	110.50	302.65
-	GLE-2250	ORANGE 021 C		
	GLE-2300	RHODAMINE RED C	122.35	336.00
	GLE-2350	RED 485 C	116.80	320.60
	GLE-2350NL	RED 485 C (Lead Free)	140.20	384.70
	GLE-2400	PURPLE C	111.90	307.80
	GLE-2450	BLUE 072 C	94.60	261.65
	GLE-2500	VIOLET C	97.90	269.30
	GLE-2600	REFLEX BLUE C	99.35	271.85
	GLE-2700	PROCESS BLUE C	83.95	230.85
	GLE-2800	OPAQUE GREEN C	86.00	235.95
	GLE-2850	GREEN C	88.10	242.40
-	<u> </u>		Qt0.94 L	Gal-3.79L
		PROCESS COLOURS	Q 0.0 . <u>-</u>	Jul 5. 772
	GLE-1130	PROCESS BLACK	58.00	157.75
	GLE-1330	PROCESS YELLOW	105.60	284.00
	GLE-1530	PROCESS BLUE	59.45	159.65
	GLE-1630	PROCESS MAGENTA	97.90	264.15
	GLE-1030 GLE-1730	PROCESS MAGENTA PROCESS CLEAR	63.65	174.40
-	GLE-1730	FROCESS CLEAR	03.03	174.40
		TRANSPARENT COLOURS	Qt0.94 L	Gal-3.79L
	CL E 4000	TDANCDADENT DED	122.00	364.80
	GLE-1090	TRANSPARENT RED	132.90	
	GLE-1290	TRANSPARENT MED. YELLOW	102.15	278.30
-	GLE-1390	TRANSPARENT PRIM. YELLOW	105.60	287.25
	GLE-1490	TRANSPARENT GREEN	89.55	243.65
_	GLE-1590	TRANSPARENT BLUE	79.00	217.35
	GLE-1690	TRANSPARENT CERISE	108.40	297.50
	GLE-1790	TRANSPARENT ORANGE	114.00	310.30
	GLE-1990	TRANSPARENT PURPLE	89.55	243.65
		FLUORESCENT COLOURS	Qt0.94 L	G al-3.79L
	GLE-0900	FLUORESCENT MAGENTA	111.90	307.85
	GLE-0900 GLE-0910	FLUORESCENT ORANGE/RED	111.90	307.85
	GLE-0910 GLE-0920	FLUORESCENT GREEN	111.90	307.85
_		FLUORESCENT GREEN FLUORESCENT CERISE	111.90	307.85
	GLE-0930		111.90	307.85
	GLE-0940	FLUORESCENT CHARTREUSE	111.90	307.85 307.85
_	GLE-0950	FLUORESCENT ORANGE VELLOW		
	GLE-0960	FLUORESCENT ORANGE/YELLOW	111.90 111.90	307.85 307.85
	GLE-0970	FLUORESCENT PINK		
	GLE-0980	FLUORESCENT ORANGE	111.90	307.85
	GLE-0990	FLUORESCENT BLUE	111.90	307.85
		THINNER AND WASH UP	3.78 L	18.9L
	OLE 4000	THINNER	45.60	166.20
	GLE-TOUU			
22	GLE-1800 ITC - 1840	INKTECH #60 WASH UP (16KG)	N/A	213.80



nktech INTERNATIONAL CORPORATION

SUBSTRATES: PRESSURE SENSITIVE VINYL FILMS, VINYL COATED PRODUCTS, VINYL TOP-COATED POLYESTER FILMS, ACRYLIC, REFLECTIVE VINYL, FLEXIBLE VINYL AWNINGS, ABS, POLYCARBONATE.

APPLICATION: VINYL BANNERS, DECALS, SUB-SURFACE PRINTING, FLEXIBLE SIGNAGE, ACRYLIC DISPLAYS, FLEET MARKINGS, MEMBRANE SWITCH.

Product Information

A fast dry long term outdoor vinyl ink designed to print on a wide variety of vinyl and vinyl coated products. Ideal for fleet markings and membrane switches.

Application Information

Thinning: May be used straight from the can but it is recommended to thin 5 - 15% by weight with AM-1800 Thinner. Substitute AM-1800 Thinner with AM-1820 Slow Thinner to improve screen stability when shop conditions are hot. When printing on Polycarbonate, acrylics and PETG thinning with AM-3200 Anti-Crazing Thinner may prevent crazing on substrate. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives: AM-1700 Clear can be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. Add 5 - 10% DC-393 Gel Retarder to thinned ink to maintain screen stability. If required, use a small amount of AM-1730 Process Clear ink to improve print quality.

Wash-Up: AM-1800 Thinner ITC-1840 Wash-Up

Coverage: Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil: 200 to 355 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying: By solvent evaporation. AM-0000 Series air dries in 10 to 20 minutes or can be Jet-Dried to 20-45 seconds at 150°F to 200°F. Allow more time when overprinting to avoid possible re-wetting of previous colors.

Die Cutting/Creasing/Vacuum Forming: Can be successfully die cut or creased but should be tested prior to production. AM-0000 series has excellent vacuum forming characteristics. Gloss levels may increase during vacuum forming, depending on temperature and substrate used.

Packaging: Inks: 1 U.S. Ot / 0.94 Lt.

1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for heavy metal content.
- * Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- * Heavy metal free colors are available on request.

MODIFIED ACRYLIC INK

Dad #022

AM - 0000 SERIES

Standard Colors

* AM 1010

* AM-1010	Red #032			
* AM-1020	Fire Red			
AM-1030	Brilliant Red			
* AM-1040	Bright Red			
* AM-1050	Permanent Red			
* AM-1060	Red #185			
AM-1080	Maroon			
AM-1110	Black			
AM-1120	White			
* AM-1140	Brown			
* AM-1220	Orange			
* AM-1240	Vermilion			
* AM-1250	Warm Red			
* AM-1300	Primrose Yellow			
* AM-1320	Lemon Yellow			
* AM-1340	Medium Yellow			
AM-1350	Overprint Clear			
* AM-1420	Emerald Green			
* AM-1450	Forest Green			
* AM-1480	Dark Green			
AM-1520	Opaque Reflex Blue			
AM-1540	Peacock Blue			
AM-1560	Brilliant Blue			
AM-1570	Royal Blue			
AM-1580	Dark Blue			
AM-1620	Purple			
AM-1640	Cerise			
AM-1660	Magenta			
AM-1700	Clear			
AM-2110	Extra Opaque Black			
AM-2120	Extra Opaque White			
AM-2150	Yellow C			
AM-2200	Rubine Red C			
* AM-2250	Orange 021 C			
AM-2300	Rhodamine Red C			
* AM-2350	Red 485 C			
AM-2400	Purple C			
AM-2450	Blue 072 C			
AM-2500	Violet C			
AM-2600	Reflex Blue C			
AM-2700	Process Blue C			
AM-2800	Opaque Green C			
AM-2850	Green C			
Transparent Colors				
AM-1090	Transparent Red			
AM-1290	Trans. Medium Yellow			
AM-1390	Trans. Primrose Yellow			

AM-1990 **Process Colors**

AM-1490

AM-1590

AM-1690

AM-1790

AM-1130	Process Black
AM-1330	Process Yellow
AM-1530	Process Blue
AM-1630	Process Magenta
AM-1730	Process Clear

Transparent Green

Transparent Cerise

Transparent Orange

Transparent Purple

Transparent Blue

Thinners and Additives

AM-1800	Thinner
AM-1820	Slow Thinner
AM-3200	Anti Crazing Thinner
DC-393	Gel Retarder

^{*}For Fluorescent colors please refer to FV-0000 Series.



MODIFIED ACRYLIC INK

	STANDARD COLOURS			
CODE NO.	DESCRIPTION	Qt0.94 L	Gal.3.78 L	
AM-1010	RED #032	108.40	294.30	
AM-1010NL	RED #032 (Lead Free)	124.70	338.45	
AM-1020	FIRE RED	95.80	263.50	
AM-1020NL	FIRE RED (Lead Free)	110.15	303.00	
AM-1030	BRILLIANT RED	108.40	294.30	
AM-1040	BRIGHT RED	106.30	292.40	
AM-1040NL	BRIGHT RED (Lead Free)	122.25	336.20	
AM-1050	PERMANENT RED	111.20	304.55	
AM-1050NL	PERMANENT RED (Lead Free)	127.95	350.25	
AM-1060	RED # 185	108.40	294.30	
AM-1060NL	RED 185 (Lead Free)	124.70	338.45	
AM-1080	MAROON	148.30	405.25	
AM-1110	BLACK	75.55	203.90	
AM-1120	WHITE	79.00	216.10	
AM-1140	BROWN	79.00	217.35	
AM-1140NL	BROWN (Lead Free)	90.90	249.95	
AM-1220	ORANGE	92.35	252.00	
AM-1220NL	ORANGE (Lead Free)	106.20	289.80	
AM-1240	VERMILION	86.00	234.70	
AM-1240NL	VERMILLION (Lead Free)	98.95	269.90	
AM-1250	WARM RED	108.40	294.30	
AM-1250NL	WARM RED (Lead Free)	124.70	338.45	
AM-1300	PRIMROSE YELLOW	86.00	235.95	
AM-1300NL	PRIMROSE YELLOW (Lead Free)	98.95	271.30	
AM-1320	LEMON YELLOW`	88.10	241.00	
AM-1320NL	LEMON YELLOW (Lead Free)	101.30	277.20	
AM-1340	MEDIUM YELLOW	88.10	241.00	
AM-1340NL	MEDIUM YELLOW (Lead Free)	101.30	277.20	
AM-1350	EXTENDER	86.75	238.55	
AM-1420	EMERALD GREEN	86.75	237.85	
AM-1420NL	EMERALD GREEN (Lead Free)	99.70	274.55	
AM-1450	FOREST GREEN	86.75	237.20	
AM-1450NL	FOREST GREEN (Lead Free)	99.70	271.70	
AM-1480	DARK GREEN	88.80	243.65	
AM-1480NL	DARK GREEN (Lead Free)	102.15	280.20	
AM-1520	OPAQUE REFLEX BLUE	108.40	294.30	
AM-1540	PEACOCK BLUE	78.35	211.60	
AM-1560	BRILLIANT BLUE	93.00	247.50	
AM-1570	ROYAL BLUE	100.00	272.50	
		I	l	

CODE NO.	DESCRIPTION	Qt0.94 L	Gal.3.78 L	
AM-1580	DARK BLUE	102.85	280.85	
AM-1620	PURPLE	103.50	282.70	
AM-1640	CERISE	137.00	375.10	
AM-1660	MAGENTA	128.00	347.55	
AM-1700	CLEAR	76.25	206.45	
AM-2110	EX-OPAQUE BLACK	76.25	206.45	
AM-2120	EX-OPAQUE WHITE	83.95	230.15	
AM-2150	YELLOW C	104.95	288.55	
AM-2200	RUBINE RED C	117.55	321.85	
AM-2250	ORANGE 021C	114.00	313.35	
AM-2250NL	ORNAGE 021C (Lead Free)	131.10	359.85	
AM-2300	RHODAMINE RED C	131.50	360.35	
AM-2350	RED #485C	111.20	305.20	
	RED #485C (Lead Free)	127.85		
AM-2350NL AM-2400	PURPLE C	127.65	350.90 321.85	
	BLUE 072C	96.95	266.75	
AM-2450	VIOLET C			
AM-2500		121.00	332.15	
AM-2600	REFLEX BLUE C	110.50	302.65	
AM-2700	PROCESS BLUE C	88.80	243.65	
AM-2800	OPAQUE GREEN C	94.45	259.00	
AM-2850	GREEN C	96.50	264.15	
	PROCESS COLOURS	NET\$/ 0.94 L	NET\$/3.78 L	
AM-1130	PROCESS BLACK	83.95	230.85	
AM-1330	PROCESS YELLOW	113.30	310.95	
	PROCESS BLUE			
AM-1530	PROCESS BLUE PROCESS MAGENTA	88.80	243.65	
AM-1630	PROCESS MAGENTA PROCESS CLEAR	116.10 83.20	316.75 228.25	
AM-1730	PROCESS CLEAR	00.20	220.20	
	TRANSPARENT COLOURS	NET\$/ 0.94 L	NET\$/3.78 L	
AM-1090	TRANSPARENT RED	135.00	366.80	
AM-1290	TRANSPARENT MED. YELLOW	126.60	344.30	
AM-1390	TRANSPARENT PRIM. YELLOW	131.50	356.50	
AM-1490	TRANSPARENT GREEN	95.15	254.55	
AM-1590	TRANSPARENT BLUE	95.13	260.95	
AM-1690	TRANSPARENT CERISE	130.15	353.90	
AM-1790	TRANSPARENT CERISE TRANSPARENT ORANGE	153.15	420.60	
AM-1990	TRANSPARENT ORANGE TRANSPARENT PURPLE	120.35	326.35	
AIVI-1990	TRANSPARENT FURFLE	120.33	320.33	
	FLUORESCENT COLOURS	NET\$/ 0.94 L	NET\$/3.78 L	
FV-0900	FLUORESCENT MAGENTA	124.75	340.85	
FV-0900 FV-0910	FLUORESCENT MAGENTA FLUORESCENT ORANGE/RED	124.75	340.85	
FV-0910 FV-0920	FLUORESCENT GREEN	124.75	340.85	
FV-0920 FV-0930	FLUORESCENT GREEN FLUORESCENT CERISE	124.75	340.85	
		124.75	340.85	
FV-0940 FV-0970	FLUORESCENT CHARTREUSE FLUORESCENT PINK	124.75	340.85	
		124.75	340.85	
FV-0980	FLUORESCENT ORANGE	124.75	340.85	
FV-0990	FLUORESCENT BLUE	124.10		
	ADDITIVES	NET\$/ 0.94 L	NET\$/3.78 L	
AM-1860	ANTISCUFF	91.45	255.15	
DC-393	RETARDER	51.30	136.80	
<u> </u>	NETANDEN	31.30	130.00	
	THINNERS AND WASH UP	NET\$/ 3.78L	NET\$/ 19L	
AM 1900				
AM-1800	THINNER	89.70	375.00	
AM-1820	SLOW THINNER	91.20	388.25	
AM-1830	EX-SLOW THINNER	126.50	620.60	
ITC-1840	INKTECH WASH UP (16KG)	N/A	213.75	

INTERNATIONAL CORPORATION

SUBSTRATES: LACQUER AND PYROXILLIN COATED STOCKS, CARD/PAPER, WOOD, TREATED POLYESTER.

APPLICATION: PAPER AND CARD DISPLAYS, GREETING CARDS, FOILS, BOOK COVERS, HOCKEY STICKS.

Product Information

A multi- purpose, hard finish nitrocellulose lacquer with excellent adhesion to a wide variety of substrates. GLL series ink has excellent opacity, high gloss with good mar resistance and is designed for indoor and medium term outdoor application.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with GLL-1800 Thinner. Substitute GLL-1800 Thinner with GLL-1820 Slow Thinner to improve screen stability when shop conditions are hot. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : GLL-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. If required, use a small amount of GLL-1730 Process Clear ink to improve print quality.

Wash-Up: GLL-1800 Thinner ITC-1840 Wash-Up

Coverage: Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 200 to 300 monofilament fabric . Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying: By solvent evaporation . GLL Series air dries in 20 to 40 minutes at normal room temperature or can be Jet-dried 20 to 45 seconds at 150 °F to 200 °F. Allow more time when overprinting to avoid possible re-wetting of previous colors.

Die Cutting/Creasing : Can be successfully die cut or creased but should be tested prior to production.

Packaging: Inks: 1 U.S. Qt / 0.94 Lt.

1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for heavy metal content.
- * Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- * Heavy metal free colors are available on request.

GLOSS LACQUER INK

GLL - 0000 SERIES

Standard Colors

* GLL-1010	Red #032
* GLL-1020	Fire Red
GLL-1030	Brilliant Red
* GLL-1040	Bright Red
* GLL-1050	Permanent Red
* GLL-1060	Red #185
GLL-1080	Maroon
GLL-1110	Black
GLL-1120	White
* GLL-1140	Brown
* GLL-1220	Orange
* GLL-1240	Vermilion
* GLL-1250	Warm Red
* GLL-1300	Primrose Yellow
* GLL-1320	Lemon Yellow
* GLL-1340	Medium Yellow
* GLL-1420	Emerald Green
* GLL-1450	Forest Green
* GLL-1480	Dark Green
GLL-1520	Opaque Reflex Blue
GLL-1540	Peacock Blue
GLL-1560	Brilliant Blue
GLL-1570	Royal Blue
GLL-1580	Dark Blue
GLL-1620	Purple
GLL-1640	Cerise
GLL-1660	Magenta
GLL-1700	Clear
GLL-2150	Yellow C
GLL-2200	Rubine Red C
* GLL-2250	Orange 021 C
GLL-2300	Rhodamine Red C
* GLL-2350	Red 485 C
GLL-2400	Purple C
GLL-2450	Blue 072 C
GLL-2500	Violet C
GLL-2600	Reflex Blue C
GLL-2700	Process Blue C
GLL-2800	Opaque Green C
GLL-2850	Green C
Transparent (Colors

Transparent Colors

GLL-1090	Transparent Red
GLL-1290	Trans. Medium Yellow
GLL-1390	Trans. Primrose Yellow
GLL-1490	Transparent Green
GLL-1590	Transparent Blue
GLL-1690	Transparent Cerise
GLL-1790	Transparent Orange
GLL-1990	Transparent Purple

Process Colors

GLL-1130	Process Black
GLL-1330	Process Yellow
GLL-1530	Process Blue
GLL-1630	Process Magenta
GLL-1730	Process Clear

Thinners and Additives

GLL-1800	Thinner
GLL-1820	Slow Thinner

GLL-1780 Sharp Printing Compound

GLL-1860 Anti-Scuff

^{*} Fluorescent colors available upon request.



GLOSS LACQUER INK

	STANDARD COLOURS		
CODE NO .	DESCRIPTION	0.94 L(Qt.)	3.78 L (Gal)
GLL-1010	RED #032	102.40	273.40
GLL-1010NL	RED #032 (Lead Free)	117.75	314.85
GLL-1020	FIRE RED	84.55	223.25
GLL-1020NL	FIRE RED (Lead Free)	97.25	256.70
GLL-1030	BRILLIANT RED	103.65	277.45
GLL-1040	BRIGHT RED	86.50	230.80
GLL-1040NL	BRIGHT RED (Lead Free)	99.45	265.45
GLL-1050	PERMANENT RED	96.00	254.15
GLL-1050NL	PERMANENT RED (Lead Free)	110.40	292.45
GLL-1060	RED # 185	102.40	273.40
GLL-1060NL	RED #185 (Lead Free)	117.75	314.85
GLL-1080	MAROON	154.50	410.35
GLL-1110	BLACK	60.40	162.00
GLL-1120	WHITE	69.95	182.45
GLL-1140	BROWN	75.65	201.70
GLL-1140NL	BROWN (Lead Free)	87.00	231.95
GLL-1220	ORANGE	79.45	209.45
GLL-1220NL	ORANGE (Lead Free)	91.40	240.65
GLL-1240	VERMILION	79.45	211.60
GLL-1240NL	VERMILLION (Lead Free)	91.40	243.35
GLL-1250	WARM RED	102.40	273.40
GLL-1250NL	WARM RED (Lead Free)	117.75	314.40
GLL-1300	PRIMROSE YELLOW	81.40	215.65
GLL-1300NL	PRIMROSE YELLOW (Lead Free)	93.60	248.00
GLL-1320	LEMON YELLOW`	81.40	215.65
GLL-1320NL	LEMON YELLOW (Lead Free)	93.60	248.00
GLL-1320NL GLL-1340	MEDIUM YELLOW	81.40	215.65
GLL-1340NL	MEDIUM YELLOW (Lead Free)	93.60	
GLL-1340NL GLL-1420	EMERALD GREEN	80.75	248.00 215.10
	EMERALD GREEN (Lead Free)		
GLL-1420NL GLL-1450	FOREST GREEN	92.85	247.35 213.95
	FOREST GREEN (Lead Free)	81.40	
GLL-1450NL	· · · · · · · · · · · · · · · · · · ·	93.60	246.00
GLL-1480	DARK GREEN	81.40	213.95
GLL-1480NL	DARK GREEN (Lead Free)	93.60	246.00
GLL-1520	OPAQUE REFLEX BLUE	102.40	273.40
GLL-1540 GLL-1560	PEACOCK BLUE BRILLIANT BLUE	73.75 85.20	196.45 222.00
GLL-1500 GLL-1570	ROYAL BLUE	89.65	239.00
		33.03	
	141221		P.54A

CODE NO.	DESCRIPTION	0.94 L(Qt.)	3.78 L (Gal)
GLL-1580	DARK BLUE	78.85	216.85
GLL-1620	PURPLE	89.65	239.00
GLL-1640	CERISE	112.55	297.30
GLL-1660	MAGENTA	115.10	307.15
GLL-1700	CLEAR	54.00	142.20
GLL-2150	YELLOW C	94.00	261.15
GLL-2200	RUBINE RED C	131.00	350.30
GLL-2250	ORANGE 021C	95.40	263.45
GLL-2250NL	ORANGE 021C (Lead Free)	109.70	303.00
GLL-2300	RHODAMINE RED C	131.00	350.30
GLL-2350	RED 485C	96.65	268.15
GLL-2350NL	RED #485C (Lead Free)	111.15	308.40
GLL-2400	PURPLE C	115.10	307.80
GLL-2450	BLUE 072C	89.00	244.80
GLL-2500	VIOLET C	129.75	346.25
GLL-2600	REFLEX BLUE C	110.65	294.95
GLL-2700	PROCESS BLUE C	82.00	218.00
GLL-2800	OPAQUE GREEN C	86.50	203.80
GLL-2850	GREEN C	85.85	235.50
	PROCESS COLOURS	0.94 L(Qt.)	3.78 L (Gal)
GLL-1130	PROCESS BLACK	64.20	169.65
GLL-1330	PROCESS YELLOW	89.00	245.40
GLL-1530	PROCESS BLUE	71.85	192.35
GLL-1630	PROCESS MAGENTA	89.00	239.00
GLL-1730	PROCESS CLEAR	64.20	16965
	TRANSPARENT COLOURS	0.94 L(Qt.)	3.78 L (Gal)
GLL-1090	TRANSPARENT RED	129.75	350.30
GLL-1290	TRANSPARENT MED. YELLOW	99.20	263.45
GLL-1390	TRANSPARENT PRIM. YELLOW	115.10	307.15
GLL-1490	TRANSPARENT GREEN	84.55	218.00
GLL-1590	TRANSPARENT BLUE	80.75	213.35
GLL-1690	TRANSPARENT CERISE	115.10	307.15
GLL-1790	TRANSPARENT ORANGE	125.90	332.80
GLL-1990	TRANSPARENT PURPLE	104.90	279.80
	FLOURESCENT COLOURS	0.94 L(Qt.)	3.78 L (Gal)
GLL-0900	FLUORESCENT MAGENTA	105.75	289.85
GLL-0910	FLUORESCENT ORANGE/RED	105.75	289.85
GLL-0920	FLUORESCENT GREEN	105.75	289.85
GLL-0930	FLUORESCENT CERISE	105.75	289.85
GLL-0940	FLUORESCENT CHARTREUSE	105.75	289.85
GLL-0950	FLUORESCENT RED	105.75	289.85
GLL-0960	FLUORESCENT ORANGE/YELLOW	105.75	289.85
GLL-0970	FLUORESCENT PINK FLUORESCENT ORANGE	105.75 105.75	289.85
GLL-0980 GLL-0990	FLUORESCENT ORANGE FLUORESCENT BLUE	105.75	289.85 289.85
GLL-0330			
011 4700	ADDITIVE	0.94 L(Qt.)	
GLL-1780	SHARP PRINTING COMPOUND	56.15	149.00
GLL-1860	ANTI-SCUFF	75.85	199.85
DC-393	GEL RETARDER THINNER AND WASHUP	46.65	124.35
011 4000		3.78 L (Gal)	18.9 L (5 Gal.
GLL-1800	THINNER	48.15	203.25
GLL-1820 ITC-1840	SLOW THINNER	60.15 N/A	255.35 194.30
110-1040	INKTECH #60 WASH UP (16KG)	IN/A	194.30



MATTE VINYL INK

MAV - 0000 SERIES

Standard Colors

Red #032 * MAV-1010

* MAV-1020

MAV-1030 Brilliant Red * MAV-1040 Bright Red Permanent Red * MAV-1050

Fire Red

MAV-1060 Red #185

MAV-1080 Maroon MAV-1110 Black MAV-1120 White

MAV-1140 Brown MAV-1220 Orange

* MAV-1240 Vermilion * MAV-1250 Warm Red

* MAV-1300 Primrose Yellow MAV-1320 Lemon Yellow * MAV-1340 Medium Yellow * MAV-1420 Emerald Green

* MAV-1450 Forest Green Dark Green * MAV-1480 MAV-1520 Opaque Reflex Blue

MAV-1540 Peacock Blue MAV-1560 **Brilliant Blue** MAV-1570 Royal Blue MAV-1580 Dark Blue MAV-1620 Purple MAV-1640 Cerise MAV-1660 Magenta

MAV-1700 Clear MAV-2110 Extra Opaque Black MAV-2120 Extra Opaque White

MAV-2150 Yellow C MAV-2200 Rubine Red C * MAV-2250 Orange 021 C MAV-2300 Rhodamine Red C Red 485 C MAV-2350

MAV-2400 Purple C MAV-2450 Blue 072 C MAV-2500 Violet C MAV-2600 Reflex Blue C MAV-2700 Process Blue C MAV-2800 Opaque Green C

MAV-2850 Green C

Transparent Colors

MAV-1090 Transparent Red MAV-1290 Trans. Medium Yellow MAV-1390 Trans. Primrose Yellow MAV-1490 Transparent Green MAV-1590 Transparent Blue MAV-1690 Transparent Cerise MAV-1790 Transparent Orange MAV-1990 Transparent Purple

Process Colors

Process Black MAV-1130 MAV-1330 Process Yellow MAV-1530 Process Blue MAV-1630 Process Magenta MAV-1730 Process Clear

Thinners and Additives

MAV-1800 Thinner MAV-1810 Fast Thinner MAV-1820 Slow Thinner

DC-393Gel Retarder

SUBSTRATES: SOME VINYL COATED PRODUCTS, RIGID AND FLEXIBLE VINYLS.

APPLICATION: NOVELTIES, BOOK COVERS, INFLATABLES

Product Information

A matte -finish multi- purpose vinyl ink formulated for printing on rigid and flexible vinyls and vinyl coated fabrics. Designed for indoor and medium -term outdoor exposure; e.g. bumper stickers, beach balls etc.

Application Information

Thinning: May be used straight from the can but it is recommended to thin 5 - 15% by weight with MAV-1800 Thinner. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives: MAV-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color.

Wash-Up: MAV-1800 Thinner ITC-1840 Wash-Up

Coverage: Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil: 150 to 280 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying: By solvent evaporation. MAV Series air dries in 30 to 60 minutes. Allow more time when overprinting to avoid possible re-wetting of previous colors.

Die Cutting/Creasing: Can be successfully die cut or creased but should be tested prior to production.

Packaging: Inks: 1 U.S. Qt / 0.94 Lt.

1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

5 U.S. Gal. / 19.00 Lt.

CAUTION:

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.

2. Refer to Material Safety Data Sheet for heavy metal content.

^{*} For Fluorescent colors please refer to FV-0000 Series.

^{*} Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

^{*} Heavy metal free colors are available on request.



MATTE VINYL INK

	STANDARD COLOURS		
CODE NO.	DESCRIPTION	NET\$/0.94 L	NET\$/ 3.78 L
MAV-1010	RED #032	89.55	239.15
MAV-1010NL	RED #032 (Lead Free)	102.95	275.00
MAV-1020	FIRE RED	90.20	248.15
MAV-1020NL	FIRE RED (Lead Free)	103.80	285.35
MAV-1030	BRILLIANT RED	86.00	230.85
MAV-1040	BRIGHT RED	70.60	183.35
MAV-1040NL	BRIGHT RED (Lead Free)	81.25	210.85
MAV-1050	PERMANENT RED	90.90	250.00
MAV-1050NL	PERMANENT RED (Lead Free)	103.90	287.60
MAV-1060	RED # 185	89.55	239.15
MAV-1060NL	RED #185 (Lead Free)	102.95	275.00
MAV-1080	MAROON	137.10	373.15
MAV-1110	BLACK	54.55	175.00
MAV-1120	WHITE	62.25	205.15
MAV-1140	BROWN	60.15	160.95
MAV-1140NL	BROWN (Lead Free)	69.20	185.00
MAV-1220	ORANGE	69.95	192.35
MAV-1220NL	ORANGE (Lead Free)	80.45	221.20
MAV-1240	VERMILION	81.10	212.25
MAV-1240NL	VERMILLION (Lead Free)	93.35	244.00
MAV-1250	WARM RED	89.55	239.15
MAV-1250NL	WARM RED (Lead Free)	102.95	275.00
MAV-1300	PRIMROSE YELLOW	70.60	191.75
MAV-1300NL	PRIMROSE YELLOW (Lead Free)	81.25	220.45
MAV-1320	LEMON YELLOW`	70.60	191.75
MAV-1320NL	LEMON YELLOW (Lead Free)	81.25	220.45
MAV-1340	MEDIUM YELLOW	70.60	191.75
MAV-1340NL	MEDIUM YELLOW (Lead Free)	81.25	220.45
MAV-1370	EXTENDER	48.95	130.15
MAV-1420	EMERALD GREEN	73.40	198.00
MAV-1420NL	EMERALD GREEN (Lead Free)	84.50	227.80
MAV-1450	FOREST GREEN	73.40	198.10
MAV-1450NL	FOREST GREEN (Lead Free)	84.50	227.80
MAV-1480	DARK GREEN	74.85	205.15
MAV-1480NL	DARK GREEN (Lead Free)	86.00	235.95
MAV-1520	REFLEX BLUE	89.55	239.15
MAV-1540	PEACOCK BLUE	60.15	160.95
MAV-1560	BRILLIANT BLUE	79.95	218.00
MAV-1570	ROYAL BLUE	81.10	212.25
MAV-1580	DARK BLUE	64.80	178.10



		0.94 L	3.78 L	
MAV-1620	PURPLE	86.75	238.55	
MAV-1640	CERISE	106.95	288.55	
MAV-1660	MAGENTA	105.60	287.25	
IVIAV-1000	MAGENTA	105.60	201.20	
		0.94 L	3.78 L	
MAV-1700	CLEAR	60.85	165.45	
MAV-2110	EX-OPAQUE BLACK	77.00	210.00	
MAV-2120	EX-OPAQUE WHITE	81.85	223.15	
MAV-2150	YELLOW C	101.40	278.30	
MAV-2200	RUBINE RED C	117.50	323.20	
MAV-2250	ORANGE 021C	116.55	315.85	
MAV-2250NL	ORANGE 021C (Lead Free)	134.00	363.20	
MAV-2300	RHODAMINE RED C	129.70	356.50	
MAV-2350	RED 485C			
		108.80	297.50	
MAV-2350NL	RED 485C (Lead Free)	125.10	342.15	
MAV-2400	PURPLE C	116.55	317.40	
MAV-2450	BLUE 072C	98.45	266.75	
MAV-2500	VIOLET C	119.20	320.60	
MAV-2600	REFLEX BLUE C	112.65	309.65	
MAV-2700	PROCESS BLUE C	88.00	239.80	
MAV-2800	OPAQUE GREEN C	93.30	254.55	
MAV-2850	GREEN C	98.45	269.30	
	TRANSPARENT COLOURS	0.94 L	3.78 L	
	TRANSPARENT COLOURS	0.54 2	0.70 L	
MAV-1090	TRANSPARENT RED	143.20	392.50	
MAV-1290	TRANSPARENT MED. YELLOW	115.35	313.00	
MAV-1390	TRANSPARENT PRIM. YELLOW	118.25	322.45	
MAV-1490	TRANSPARENT GREEN	80.80	222.15	
MAV-1590	TRANSPARENT BLUE	77.65	195.90	
MAV-1690	TRANSPARENT CERISE	107.95	293.55	
MAV-1790	TRANSPARENT ORANGE	110.90	302.30	
MAV-1990	TRANSPARENT PURPLE	89.60	236.95	
		00.00		
	THINNER AND WASH UP	0.94 L	3.78 L	
MAN/ 1900	THINNED	EA 45	222.45	
MAV-1800	THINNER	54.45	233.15	
MAV-1810	FAST THINNER	75.00	329.45	
MAV-1820	SLOW THINNER	61.75	264.75	
MAV-1830	EX-SLOW THINNER	78.65	324.50	
ITC-1840	INKTECH #60 WASH UP (16KG)	l N/A	213.80	

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SUBSTRATES: CARD, PAPER

APPLICATION: LOTTERY TICKETS, GAMES

Product Information

An opaque scratch-off ink designed for overprinting on printing images. Suitable for lottery tickets, sweepstakes, games, direct mail coupons etc. Prints can be removed easily with fingernail or coin and does not powder.

Application Information

Thinning : May be used straight from the can or thin to required viscosity with SCO-1800 Thinner. Over thinning will reduce opacity.

Additives : SCO-0030, Release Varnish may be used to coat certain stocks prior to printing if Scratch-off ink does not release properly. If ink releases too easily, add 1 - 5 % of SCO-0070, hardener to ink and retest.

Wash-Up: SCO-1800 Thinner ITC-1840 Wash-Up

Coverage: Approximately 1200 sq.ft./1 U.S. Gallon using a 150/in. monofilament fabric.

Fabric/Stencil: 110 to 196 monofilament fabric. It is recommended to use as coarse of a mesh as the detail will allow. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation . SCO Series air dries in 15 to 40 minutes or can be force-dried in seconds at temperatures of 90 deg. F. to 170 deg. F. Use of excessive heat may cause ink not to scratch off.

Die Cutting/Creasing: N/A

Packaging : Inks : 1 U.S. Qt / 0.94 Lt. 1 U.S. Gal. / 3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt. 5 U.S. Gal. / 19.00 Lt.

CAUTION:

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .

2. Refer to Material Safety Data Sheet for heavy metal content.

SCRATCH OFF INK

SCO - 0000 SERIES

Standard Colors

SCO-0060 Extra Opaque Silver

Thinners and Additives

SCO-1800 Thinner SCO-1820 Slow Thinner SCO-0030 Release Varnish





Special Color Matches available in all lines

Please Note: All screen inks can be ordered by phone or email. No shopping Cart on these items.

SCRATCH-OFF INK SCO - 0000 SERIES

SUBSTRATES: Cards, paper.

Lottery tickets, games. **APPLICATION:**

PRODUCT INFORMATION: An opaque scratch-off ink designed for overprinting on printed images. Suitable for

lottery tickets, sweepstakes, games, direct mail coupons, etc. Prints can be removed easily with fingernail or coin

and does not powder.

STANDARD COLOURS

		I	
CODE NO.	DESCRIPTION	0.94 L	3.78L
SCO-0060	EX-OPAQUE SILVER	70.60	181.15
	ADDITIVES		
SCO-0030	RELEASE VARNISH	80.50	220.00
SCO-0070	HARDENER	60.00	156.00
	THINNERS AND WASH UP	3.78L	19L
SCO-1800	THINNER	41.00	155.00
SCO-1820	SLOW THINNER	41.00	160.00
ITC- 1840	INKTECH #60 WASH UP (16KG)	-	213.80

Bronze Powders - Pastes - Flattening - Glow in the dark

INKTECH MISC. ITEMS		3.78 L
AL-7300	ALUMINUM POWDER EX-FINE	84.00
RG-4160	RICH GOLD POWDER EX-FINE	74.90
PG-9720	PALE GOLD POWDER EX-FINE	74.90
AL-8300	ALUMINUM PASTE	111.00
PG-8300	PALE GOLD PASTE	111.00
RG-8300	RICH GOLD PASTE	111.00
FL-005	UNIVERSAL FLATTENING POWDER	57.75
GP-1720	FLATTENING ADDITIVE - Qt 73.00	Gal 202.95



Bronze Powders



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The addition of a small amount of solvent (correct for the vehicle being used) to the bronze powder will aid in making a smooth mixture and increase the brilliance of the finished job.

Many printers add the bronze powder to the desired vehicle until a heavy paste results. The paste is then thinned to screening consistency with the correct solvent.

Use the proper clear base (bronzing vehicle) and thinner, depending on the substrate to be printed. Use approximately 2-3 lbs of gold powder to 1 gallon of clear base and 1-1 1/3 lbs. of Aluminum powder to 1 gallon of clear base. For best results use a monofilament screen fabric of 180 mesh to 230 mesh.

020522 Graphic Commerce Ltd.





ADE Series Epoxy Screen Ink (2 Part)



ADE inks are formulated with high-quality epoxy resins for excellent adhesion to a wide range of hard-to-print substrates. ADE provides outstanding solvent, chemical and abrasion resistance. ADE is a two-part ink system and must be initiated with ADE677 catalyst prior to use.

SUBSTRATES: Epoxy, melamine, treated polyethylene, polypropylene, metals, glass, PC boards.

END USES: Ideal for electronic and industrial applications.

MESH: 200-305 monofilament polyester or stainless steel mesh.

STENCIL: Direct method photo emulsion or equivalent. Also, any solvent resistant film or photo emulsion.

INK PREPARATION: Before using ADE ink, add 1 part ADE677 Catalyst to 5 parts ink. Pot life of catalysed ADE ink is approximately 6-8 hours. ADE678 High Performance Catalyst and ADE679 Snowboard Catalyst - Contact Technical Service for special data sheet.

AIR DRY: 30-60 minutes at room temperature.

FORCE-DRY: 3-5 minutes at 150°-180°F. Baking ADE prints for 10 minutes at 300°-325°F will produce the hardest, most durable prints.

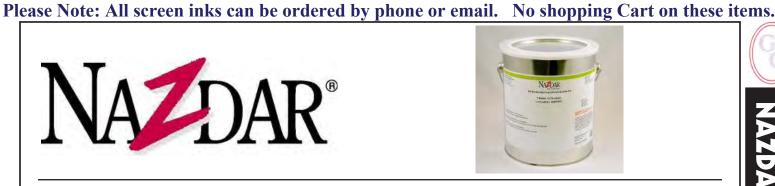
EXTENDERS / ADDITIVES: To extend colour and / or reduce pigmentation, add ADE26 Mixing/Metallic Clear. For printing halftones and fine details, add ADE90 Heavy Body Base. For best printing results, reduce ink with 5-15% (by weight) RE190 Thinner. To prevent drying in screen under hot, humid conditions, add RE182 sparingly.

CLEAN UP: SW37 Wash Up.

2277112				
	DESCRIPTION	PRICES:	1 Kg.	U.S. GAL
ADE11	LEMON YELLOW		79.40	333.20
ADE12	MEDIUM YELLOW		75.50	309.20
ADE19	FIRE RED		74.40	281.80
ADE22	ULTRA BLUE		69.60	267.00
ADE26	MIXING METALLIC CLEAR		49.00	174.20
ADE315	EMERALD GREEN		93.10	363.20
ADE456	HT PROCESS BLUE		70.90	270.40
ADE52	OPAQUE BLACK		51.20	187.10
ADE75	OPAQUE WHITE		45.80	213.30
ADE78	HIGH INTENSITY WHITE		45.30	230.10
PANTONE	COLOURS			
ADE358	TINTING WHITE		75.40	
ADE359	TINTING BLACK		62.10	
ADE360	ORANGE		96.90	
ADE361	YELLOW		100.90	
ADE362	WARM RED		97.50	
ADE363	RUBINE RED		70.20	
ADE364	RHODAMINE RED		88.60	
ADE365	PURPLE		87.00	
ADE366	VIOLET		87.80	
ADE367	REFLEX BLUE		67.90	
ADE368	PROCESS BLUE		66.50	
ADE369	GREEN		83.60	
			half pint	llitre
ADE677	CATALYST		26.00	107.80
ADE678	GLASS CATALYST			135.40
ADE679	SNOWBOARD CATALYST			107.80
RE190	THINNER (T976B)			120.00
RE182	RETARDER			96.00

CAUTION: It is the printer's responsibility to pretest the ink selected prior to engaging in a production run. Allow at least 24 hours after test printing to evaluate the suitability of the ink and its adhesion to the surface. Before using, the printer shall determine the suitability of the product for its intended use. +Based on information from our suppliers, these products are made from raw materials that contain less than 0.06% lead.





DA Series Nylon and Flock Screen Ink & DA Accelerator (2 Part)

Highly opaque and extremely flexible and elastic inks for printing and flocking most synthetic and natural textiles, includes waterproof nylon and other synthetics having a finish. (Pre-testing of waterproof nylon is recommended.) DA Series have virtually unlimited resistance to laundering and dry cleaning as well as ironing.

The DA Accelerator has been formulated to accelerate drying times of DA Series Nylon Inks.

SUBSTRATES: Cotton, cotton blends, synthetics, waterproof nylon, and finished synthetics.

END USES: Nylon jackets.

MIXING INSTRUCTIONS: DA Series is a two-part polymerizing system. All colours must be mixed with DA176 Catalyst in a proportion of 3.5 parts of colour to AT LEAST one part of catalyst BY WEIGHT. Catalyst DA176 is sensitive to moisture changes and should be stored in a cool, dry place. Catalyst should be kept tightly closed at all times. Use one quart of DA ink with a half pint of DA176 Catalyst and add up to 75 drops (1 gram) of DA Accelerator. Stir well.

FINISH: Gloss.

DRYING: DA Series will in most cases air-dry overnight for subsequent handling depending on ink/catalyst ratio. The ink will continue to cure for three to four days. Full resistance to washing and dry cleaning is effected approximately seven days after printing. Heatcuring at 300-325°F (148-160°C) is required for periods ranging from seven to 10 minutes. Correct use of DA Accelerator will reduce the drying time of DA Series Inks to four minutes at 300°F (149°C).

CODE NO.	DESCRIPTION	1 kilo	US. GALLON
DALF104	BRIGHT RED	77.00	
+ DA111	BLACK	55.60	278.60
+ DA112	WHITE	64.00	341.70
DA124	ORANGE	74.10	
DA134	MEDIUM YELLOW	72.60	346.00
DA142	EMERALD GREEN	72.40	
+ DA152	LIGHT BLUE	68.10	
+ DA156	BRILLIANT BLUE	59.30	
+ DA170	CLEAR	55.90	
+ DA176	CATALYST (1/2 PINT \$19.90)	72.10	239.20
DA1882	ACCELERATOR - 2 ounce - 64.70		U.S. Gal.
+ RE188	THINNER		92.00
+ RE189	RETARDER	·	98.50
+ RE187	THINNER		108.40

click here for color card

STENCILS: Direct emulsions, photographic stencils or water soluble knife cut film.

SQUEEGEE: 60-80 durometer, square-edged blade.

CLEAN UP: VF184 Screen Wash.

OPACITY: All colours have excellent opacity and may be printed onto black or other dark grounds.

COVERAGE: Approximately 500-600 sq. ft/gal., depending upon screen fabric mesh.

MESH: 110-200 monofiliment mesh is recommended.

PX Series Perma-Flex Flock Adhesive Ink

Perma-Flex is a solvent-based enamel screen ink formulated for printing on a wide variety of textile materials where flocking is required. Perma-Flex will air dry, therefore it is ideal for use without a high temperature dryer, and it performs well for applications not requiring flock.

Solvent Inks

Substrates: Cotton, cotton / polyester blends, and some synthetics.

End Uses: awnings, beach bags, t-shirts, banners, outerwear.

APPLICATION INFORMATION:

Mesh: 86 - 110 monofilament polyester. photo-Stencil: polymer emulsion or capillary film. **Squeegee:** round edge, 60-70 durometer blade. Coverage: 400-600 square feet per gallon.

Printing: Perma-Flex is formulated to print directly from the container. However, Nazdar's PX30 Thinner may be added to improve ink flow.

Drying: Perma-Flex is an oxidizing ink system that requires 12-24 hours before full cure is achieved.

CODE NO.	COLOUR	1 kilo.	U.S. Gal.
PX10	YELLOW	100.60	-
PX13	ORANGE	85.00	-
PX15	DARK GREEN	68.90	-
PX16	BROWN	66.10	-
P X 1 8	SCARLET RED	76.50	-
PX19	FIRE RED	80.70	-
P X 2 1	ROYAL BLUE	61.90	-
P X 2 3	NAVY BLUE	65.50	
P X 2 4	BLACK	58.40	
P X 2 5	WHITE	58.20	237.90
P X 2 8	PURPLE	73.80	-
P X 3 2	GOLD	92.70	-
P X 3 3	KELLY GREEN	74.30	-
P X 7 5	SUPER OPAQUE WHITE	56.80	263.50
PX30 S	THINNER		84.00

CAUTION: It is the printer's responsibility to pretest the ink selected prior to engaging in a production run. Allow at least 24 hours after test printing to evaluate the suitability of the ink and its adhesion to the surface. Before using, the printer shall determine the suitability of the product for its intended use.

+ Based on information from our suppliers, these products are made from raw materials that contain less

click here for color card

GC PLASTISOL INKS

Click here for color chart

PRODUCT FEATURES

- Multi-purpose Plastisol Inks for Direct and Indirect printing.
- Excellent elasticity
- Super Opaque colours
- · Low residual odour
- Non-bleeding colours



PRODUCT DESCRIPTION

GC Plastisol is a soft, creamy ink designed for both direct and transfer printing applications either hot or cold peel. Plastisol has excellent coverage on dark fabrics, yet easily adjusts to a "softhand" finish on light or white fabrics. With the addition of one or two products Plastisol becomes a true Multipurpose Plastisol. Excellent results can be obtained in direct printing Wet-on-Wet without any build-up colours.

DRYING

Direct printing on garments 325° F for 1-1/2 minutes transfer printing (cold and hot peel) 220-240°F for 20-60 seconds. (Note: the heattransfer press provides the full curing). The cure on direct printed garments may be affected by the thickness of the ink deposit, heat fluctuations and the type of dryer. Too much heat may cause the dyes in the garment to migrate (colour bleeding), fabric scorching and shrinkage. A good test to see if the ink is cured is to stretch the cured print; if it stretches like a rubber band, then it has formed a continuous film and is fully cured. If it starts to break apart, then it is under cured. Additional passes through the dryer at the same temperature setting does not work. It is necessary to increase the temperature if the garment reaches 325°F, the Plastisol ink will be well cured.

TECHNIPLAST COLOURS GALS SP-1111 CASPER WHITE 72.00 PRIMROSE SP-1110 78.00 SP-1112 LEMON 78.00 SP-1114 S.O. GOLD 84.00. SP-1115 CHROME 78.00 SP-1118 **ORANGE** 84.00 SP-1123 **SCARLET** 78.00 SP-1125 **BRIGHT RED** 78.00 SP-1127 VERMILLION 84.00 SP-1128 **DEEP RED** 72.00 SP-1129 **MAROON** 84.00 SP-1135 **GREY** 72.00 SP-1142 DK GREEN 72.00 SP-1145 **EMERALD** 78.00 SP-1147 KELLY 74.00 SP-1151 S.O. LT BLUE 70.00 OPAQUE ARGO BLUE SP-1153 72.00 SP-1154 **NAVY BLUE** 72.00 SP-1155 **REFLEX BLUE** 72.00 SP-1156 S.O. PROCESS BLUE 72.00 **ROYAL BLUE** 72.00 SP-1157 SP-1158 **ULTRA BLUE** 72.00 SP-1159 **PURPLE** 78.00 SP-1165 **BROWN** SP-1170 **BLACK** 49.00 SP-11MG-P METALLIC GOLD PALE 98.00 SP-11MG-R METALLIC GOLD RICH 98.00 SP-11MS METALLIC SILVER 98.00 SP-11GG **GOLD GLITTER** 108.00 SP-11SG SILVER GLITTER 108.00

TRANSFER APPLICATION

For regular transfers the recommended temperature is 360-375°F for 6 seconds applied under pressure. Let cool for a few seconds and peel. For Hot Split transfers the recommended temperature is 360°F for 6 seconds, applied under pressure. Peel paper immediately.

SUBSTRATES

Cotton and Poly/cotton blends, most open mesh knits but not materials that have been waterproofed.

FABRIC/STENCIL

For heavy deposit printing on dark garments use 86-139 Monofilament. For light deposit printing on white orlight coloured garments use 157-245 Monofilament. For Hot-split transfer paper use 86-157 Monofilament. The recommended fabrics are to be used as a guideline only and to achieve the best results testing should be done. All stencil systems can be used, but direct photographic emulsions will provide the most durable stencil. Indirect stencils can be used.

THINNERS

1180-50 Thinner. Plastisol inks may be used straight from the can, but maximum 20% of thinner is recommended. For reducing viscosity when required.



Too much thinner may increase the curing requirements of ink resulting in fabric scorching, shrinkage, especially on 50-50 Poly/cotton fabric blends.

HEAT TRANSFER PAPER

TRANSFERT-75 COLD PEEL HEAT TRANSFER PAPER.

Size 25" x 38" -1.25 Per Sheet

Transfer Glue 1 lb. size - 38.00

Spot Cleaner S.P.I.F. Superkleen Removes cured plastisol from all textiles. Apply with spot cleaning gun. Gallon 76.00

TECHNIPLAST®

ADDITIVES

The 1100 series Plastisol ink may be used straight from the container but a maximum 2% of 1180-50 wetting agent thinner is recommended for reducing viscosity when required. Too much thinner may increase the curing requirement resulting in fabric scorching and shrinkage, especially on 50/50 polyester cotton. Using Mineral Spirits for thinning purposes will cause resin particles to swell, creating changes in viscosity which may cause poor opacity or blurred images. Plastobond - add 10-15% to Plastisol Ink for nylon printing. Powder Transfer adhesive - a bonding agent that promotes adhesion to the garment.

1. Allow 24-96 hours after test printing to evaluate ink for intended application.
2. If product requires overlapping coats, (multicolors) test ink on substrate with over lapping colors.

3. Refer to MSDS sheet for heavy metal content.

FLUORESCENT TECHNI-COLOURS			
		GALS	
SP-11FB	FLUOR BLUE	89.00	
SP-11FC	FLUOR CHARTREUSE	89.00	
SP-11FG	FLUOR GREEN	89.00	
SP-11FM	FLUOR MAGENTA	89.00	
SP-11F0	FLUOR ORANGE	89.00	
SP-11FP	FLUOR PINK	89.00	
SP-11FR	FLUOR RED	89.00	

S	PECIAL COLOURS	GALS
SP-GL0	GLO-IN-THE-DARK	299.00
SP-11-298	298 POWDER BLUE	89.00
SP-11GR-C	GREEN SEA	89.00
SP-11MA	MAGENTA	89.00
SP-11RE	RED 185	89.00
SP-11RH	RHODAMINE	89.00
SP-11RU	RUBINE	89.00
SP-11TU	TURQUOISE	89.00
SP-11WR	WARM RED	89.00
SP-11485	485 RED	89.00
SP-032	RED 032	89.00
SP-021	ORANGE 021	89.00

	TECHNI-PLAST ADDITIVES & BASES	GALS
SP-1100-PR	HI CLARITY EXTENDER & BASE	48.00
SP-1100-0P	OPAQUE BASE	58.00
SP-1180-225	SOFTHAND CLEAR	48.00
SP-1180-50	WETTING AGENT	46.00
SP-13PA	PUFF ADDITIVE	215.00
SP-15AD	HOT SPLIT ADDITIVE	99.00
SP-1100-PB	PLASTOBOND (1 PT.)	64.00
SP-1100	HI DENSITY WHITE	115.00
SP-1100	HI DENSITY BLACK	110.00

Production Supplies - Solvents - Sprays

SOLVENTS - FOR THINNING AND WASH-UP

SOLVENT

GAL. (US)

5 GAL (US)

Mineral Spirits	14.95	63.50
Lacquer Thinners	16.85	75.00
Xylene	18.95	69.85
Toluene	18.95	69.85
Acetone G.C.	28.90	110.00
Universal Wash (Uniclean)	24.95	99.00
Econowash	16.70	53.90
M.E.K.	-	118.00
Butyl Cellosolve	28.35	-
Isopropyl alcohol	24.95	99.00
DA 2 alcohol	17.50	71.50
Inktech ITC 1840 Wash	-	152.80
SW-55 Universal Wash	-	142.00







SPRAYWAY #66 Premium SPRAY ADHESIVE Tacks down T shirts other fabrics to the pallet. Will not transfer to the fabric. Easily removed with Sprayway C 60 Sovent Cleaner. Used for layouts, display assembly, labelling, etc. Quick tack - Non Wrinkling. Water resistant. Repositionable. 11 oz. 12.95



Sprayway #82 Mist Type Spray Adhesive For T Shirts and similar fabric materials. Bonds easily to cloth, paper, cardboard, acetate, foil, plastic film, cork foam rubber and leather. Repositionable. Will not transfer to fabric or shift during printing. 13 oz. - 11.90 ea.



Sprayway #83 Web Type Spray Adhesive.

A quick drying translucent tack that provides temporary hold ing of textile fabrics to the printing pallet. Printing can follow immediatly. Fabric strips immediately without staining.

13 oz. - 10.85 ea.



Sprayway #957 Instant Screen Opener

Opens up clogged screens. Works well on direct and indirect stencils and knife-cut films.

15 oz. 11.50 ea.



Sprayway #50 **Glass Cleaner** Formerly #40 Leaves no film, streaks, scratches, or residue. For use on copy boards, lenses, negatives, and stripping tables. Can be used safely on many surfaces including Formica, chrome, porcelain, and plastics. Contains no ammonia. 15oz. 6.75



SPRAYWAY C-60 SOLVENT CLEANER AND DE-GREASER

Removes grease and tar, adhesive marks, crayon, lipstick, ink, fresh paint. Excellent to remove these spots from upholstered fabrics, rugs, clothing, painted surfaces, metals and other surfaces.

16 oz. - 8.95 Each

Reusable Tempered Stainless Steel **REGISTRATION GUIDES**

For thin Stock Printing.
Hand table and Semi-Automatic
machine use. It s easy to feed stock
into these long lasting guides.
Holds stock firmly in register.
Instructions in package.



Pkg. of 12 - 16.95

MIXING CANS

1/2 Pint with lid	2.25 ea.
1 Quart lined with lid	2.75 ea.
1 Gallon line with lid	5.65 ea.



SQUEEGEES

URETHANE PLASTIC BLADES

POLY-C SQUEEGEE BLADES

Poly-C is a urethane plastic squeegee blade of highest quality that has been manufactured in Europe for over 20 years. It is long lasting and is used in hand and machine squeegee holders. Poly-C is color coded for different shore hardnessess.

• Red 60-65 duro soft • Green 70-75 duro medium • Blue 80 duro hard

SIZE	CUT PIECES 72"ROLL	144"ROLL
3/8"X2" Std. Rectangle	e 1.45 per inch -	less 10%
3/16x7/8" V Shape	price on application	
3/16"x1" V Shape	price on application	-



Squeegees

Complete with handle and Poly-C blade - 3.65 per inch Handle only - 1.45 per inch

Complete Squeegees made to your Specifications.



available with soft, medium or hard blade

ONE MAN SQUEEGEE HANDLES - (Machine)

Handle only per inch With Poly-C blade per inch | 5.50 w/blade

2 1/2" width 3.35 hdle. only

3 1/2" width 3.95 hdle. only 5.95 w/blade

MACHINE SQUEEGEE

"Hunt Speedball" SCREEN FRAME HINGE CLAMPS #4513

Features a wide-wing thumb screw for firm and easy fastening to the screen frame. Easy to install, the clamp offers positive locking for perfect registry and precise control. (Installation screws not included.)

37.75 - Pair



WIPING AND CLEAN-UP RAGS

White Flannel Wipers

Soft and strong, White flannel cleaning cloths are produced from flannel bed sheets and pyjamas. Flannel rags are excellent polishing cloths for furniture manufacturers, polishing metals and printing presses or for buffing cars after waxing.

25 Lb. package - White Flannel Wipers - 53.35 pkg.





White Polo Wipers (T-Shirt)

Soft, low in lint, high in cotton content for excellent absorbency. Made from pure white t-shirts, these efficient multipurpose painters' and staining wiper has numerous other high end applications. Excellent for use with solvents or chemicals which may cause colours to run.

25 Lb. package -White Polo Wipers 61.50 pkg.

FLATTENING POWDERS

An excellent extra-fine powder used to flatten gloss finishes. Specially formulated to avoid hazing in clear vehicles and over-print vehicles.

FL005 - 1lb. - 57.75



ENVIRONMENTALLY SAFE BIODEGRADABLE PRODUCTS FOR SCREEN PRINTING



click here to see instructions on use of all Eco Screen products





PRODUCT	DESCRIPTION	PRICES	
Eco Degrease	DEGREASER Ready to use degreaser. Biodegradable. Water Soluble	1 GALLON 49.00	5 GALLON -
Eco Haze	HAZE REMOVERS Haze/Ghost remover. Strong and effective on stains. Non flammable. Biodegradable. Water soluble and rinseable.	75.00	340.00
Eco Strip#1	EMULSION REMOVERS Emulsion remover concentrate 1.20. Very strong and effective on emulsions and capillary films. Drain safe. Biodegradable. Also contains a degreaser. Quart 58.00	211.00	-
Eco Wash#1	SCREEN WASHES Screenwash for all inks. Drain safe. Non Flammable. Biodegradable. Water soluble.	64.00	274.00
EcoWash#1-ELO	Economy screen wash for all inks. Same features as No.1. Eco Wash #1-ELO	58.00	231.00
Eco Press Wash#222	PRESS SCREEN WASHES Special blend press wash for all inks. Non Hazardous. Biodegradable. Non Flammable.	-	220.00
Eco Press Wash#33	Press wash for UV and textile inks. Same features as No.11.	63.00	279.00
Eco Wet	WETTING AGENT Wetting agent/degreaser. Retains water on screen for easy application of capillary films. Water soluble. Biodegradable.	49.00	-

MacDermid **#Alkemi**

Chemicals & Solvents

AKEMI HAZE REMOVER is an extremely efficient, low caustic stain remover. It will effectively remove most types of ink and stencil stains with a minimum amount of effort.

5 Litre - 55.75

25 Litre - 229.00

lkomi haza zamous

Alkemi haze remover



Alkemi Degreaser Concentrate: is a water-based mesh preparation that removes grease and contaminants from the screen prior to stencil application. It is offered in a standard concentration of 1:10/15 formula which is diluted with 10-15 parts of water for a ready to use product. **1 Litre - 38.00**

Alkemi Stencil Remover Concentrate is a concentrated periodate-based stencil reclaimer that is mixed with water to make a highly effective, ready-to-use product. One liter of Stencil Remover Concentrate 1:30 is mixed with 30 parts water to make approximately 30 litres of reclaiming solution.

1 Litre - 46.50

concentrate



Alkemi A-7 SCREEN WASH is a high flash point, low odour, lowest evaporating and low VOC screen wash. Highly effective screen wash for manual printing and automatic machine (EN12921-3:2005 compliant),

for full specs and data sheet - click here

For cleaning of textile, graphics, and industrial inks.

5 Litre - 88.00 20 Litre - 275.00

Alkemi A-6 SCREEN WASH is a slow evaporating cleaner for most types of screen printable graphics inks. Also when used during reclaiming as a haze remover for light stains. **5 Litre - 76.00**

READY-MADE PRE-STRETCHED SCREENS - ALUMINUM

available in white or yellow mesh



20"x24" O.D.



20"x24" O.D.



23"x31" O.D.





custom aluminum frames available in any size

Lightweight • Maximum strength
Guaranteed Corner Weld Construction
Bow Resistant • Non-Warping
Easy to Clean • Quick Dry times
Life-Long Durability1 1/2" x 1
1/2" x .062 Gauge Aluminum

	CTOCK CIT	ZE DDICEC		
	STOCK SIZ	LE PRICES	-	
MESH COUNT	20" x 24" O.D.	23" x 31" O.D.	25" x 36" O.D.	
PER SQ. INCH	(17" x 21" I.D.)	(20" x 28" I.D.)	(22" x 33" I.D.)	
110 white mesh only	47.95	59.95	85.95	
156 white or yellow	49.95	62.80	89.90	
195 " " "	53.50	66.80	97.25	
230 " " "	53.80	66.80	97.50	
255 " " "	53.95	66.90	97.80	
280 yellow mesh only	54.40	67.50	98.50	
305 yellow mesh only	56.40	68.00	99.75	



- Finished screens with your image ready to print
- Re-stretch your old screens, or . . .
- Re-stretch, coat, and shoot your old screens



MONOFILAMENT POLYESTER MESH

MONOFILAMENT POLYESTER fabrics are considered the best all-round material for screen printing. Next to stainless steel, it is the most dimensionally stable fabric. The inherent stability and strength of Monofilament Polyester make it ideal for both fine detail, close registration printing as well as general printing.

For adherence of indirect stencils the fabric surface should be treated with an abrasive grit such as ULANO #2 MICROGRIT or ULANO GEL 23.



SEFAR E-MESH

Monofilament Polyester Screen Fabric for general screen printing and textile screen printing.

MESH COUN	Т		PRICE PER YARD			
PER INCH	IN Microns	55" WIDE	62" WIDE	83" WIDE	92" WIDE	
83 white	100	-	14.25	19.25		
92 white	90	-	16.90		-	
110 white	80		13.30	-	-	
110 yellow	80	14.85	_	_	_	
123 white	70		18.65	-	-	
137 white	64		21.80	-	l -	
156 white	64		21.90		34.00	
156 yellow	64	-	21.10 -		-	
180 white	55		28.35	-	48.00	
180 yellow	55	-	29.15	-	-	
195 white	55		29.30	41.80	-	
195 yellow	55		30.75	-	-	
230 white	48		30.25	-	-	
230 yellow	48		31.00	-	50.95	
255 white	40		30.90	-	-	
255 yellow	40		31.80	-	-	
280 yellow	40		33.00	-	-	

SCREEN AND FRAME MAKING AIDS

KIWOBOND 1000 HMT

KIWOBOND Frame Adhesives

A fast drying two-component adhesive for adhering mesh to wood, aluminum, and metal frames. 1000 HMT is the choice for high mesh tension and fast drying requirements. The low viscosity aids the application on very fine mesh counts, ideally above 305 tpi (120 tpcm). Not recommended for mesh counts below 156 tpi (60 tpcm). Technical sheet available.



1000HMT-750 Gram Set (adhesive & hardene 1000HMT-4.25 Kilo Set (adhesive & hardener	
1000HMT-4.25 Kilo Frame Adhesive only	165.00
1000HMT-1 Kilo Hardener only	89.00



KIWOBOND 930

A fast drying two-component adhesive for adhering mesh to wood, aluminum, and metal frames. Its medium viscosity enables easy application even on the coarsest mesh counts. Recommended for mesh counts below 260 tpi (100 tpcm) Technical Sheet available.

KIWOBOND 930 Set - 52.15

FOLDING MAGNIFIER For all Meshes

Fine Quality magnifier. Precision ground polished lens. Magnifies fabric threads.12X Folds up for easy storage

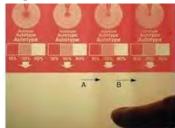




AUTOTYPE EXPOSURE CALCULATOR

An all-in-one test positive that helps you determine the best exposure time. The calculator's series of incremental gray neutral filters provides 5 exposure values with just one test exposure. Select one of them for the best stencil thickness, colour/hardness and definition. Features include a 65 line screen ruling and halftone dots in 10, 50 and 90% areas. Also the edge definition/resolution targets have a break in them and very fine type to assist your interpretation. A complete instruction guide is provided with each calculator.





SOLVENT RESISTANT Plastic Tape

Durable, white polyethylene reinforced cloth tape is pressure sensitive...has tremendous tack. Perfect for sealing off inside of frames, protecting edges and guides, etc. Molds into all crevices and corners and is simply removed. Tape is 2" wide and comes in 60 yard rolls.

2" x 60 yd. - 29.65



FABRIC PREP

UIAA# GEL 23

An abrasive degreaser gel that combines the actions of Microgrit No. 2 and Screen Degreaser Liquid No. 3

The abrading action of Ulanogel 23 promotes better wetting of the fabric and adhesion of the stencil, and thus, longer press life. Its degreasing action removes dirt, dust, and oils from the fabric, reducing the risk of stencil failure and pinholing. Ulanogel 23 is ready-to-use and rinses off in hot or cold water. Its thixotropic character permits easy and effective preparation of larger screens held in a vertical position. Non-caustic - will not harm frames, fabric, or adhesives on stretch and glue frames. Recommended for use with all stencil systems on synthetic fabric only.



Gallon - 62.00

UNIVERSAL MESH-PREP

A non toxic fluid for degreasing and dramatically improving the wetting characteristics of all mesh types. Universal Mesh Prep is fast and easy to apply and harmless to the mesh.

Developed for capillary films but suitable for all stencil systems.

2.3.0000

5 Litre (1.32 gal.) Containers 68.00



UIA∩⊕ #3 SCREEN DEGREASER LIQUID

A degreaser solution for all fabrics new or used, before stencil making - and as a degreaser after ink removal to speed the action of the stencil removal. Ready to use.No mixing. Foam action cleaning. Degreases effectively in hard water. Rinses clean with hot or cold water. Non caustic.

Quart - 16.25 Gallon - 56.00



SCREEN MAKING AIDS

SCREEN BLOCKOUT

Mac Dermid RUBY BLOCK OUT

Outstanding coatability and a high contrast red color are the key features of this premium solvent resistant blockout.

Autotype Ruby Block is a medium viscosity blockout for use on fine and medium mesh. It even coats and fills mesh openings without the drip-through that can lead to pinholes.



5 Litre - 48.00

Mac Dermid GREEN FILLER

McDermid green filler. A medium viscosity, solvent resistant

Recommended for use on fine and medium mesh counts.

5 Litre - 84.00





UIAAO NO 60 SCREEN FILLER

A water-soluble blockout with drying characteristics similar to indirect films to prevent loss of register. Same ink suitability as ULANO Presensitized Fotofilms.

Can be used for touch-ups when thinned with cold water. Can be used in unventilated rooms. Suitable for all ULANO Stencil Systems used with non-aquaeous inks.

1 Gallon - 49.50 1 Quart - 14.00



Kiwo Red Blockout

RED BLOCKOUT is our most economical, water soluble, and solvent resistant screen filler used for blocking out screens before printing. RED BLOCK-OUT can be used to cover large areas of the screen and to touch up pinholes. It is VOC free and contains no alcohol nor solvent. 1 Litre - 17.95

4 Litre - 39.00

SCREEN RECLAIMING

KIWO Mega-Clean Active Paste - 1 US Gal

KIWO Mega Clean Active: combination solvent and haze remover paste for the removal of most ink stains and emulsion residue in the screen. It has been formulated to be brushed onto the screen and rinsed off with water within a few minutes of application.

U.S. GAL. 102.10



U A 70 #78 HAZE REMOVER PASTE

A ink haze and stencil residue remover that is effective on most inks and emulsions. Will also etch most mesh surfaces for film adhesion Follow directions supplied with product to avoid damaging fabric. 1 kilo - 19.95





NO 4 STENCIL REMOVER LIQUID

Ready-to-use stencil remover liquid for fast action on all types of fabric, including metalized polvester.

Will not etch fabric. Contains no strong alkalis or hypochlorites. Ideal for use in tanks; will not attack fabric adhesives on rigid frames.

4 litre - 48.00

1 litre - 15.00



inktech PRE-MIXED SUPER PASTE

PRE-MIXED SUPER PASTE (Scented) - 4 Litre - 145.00

For cleaning/degreasing all types of meshes.

Super Paste paste will:

- Remove ink and stencil residues thus preventing ghost images, provided these are not due to thread damage by abrasion.
- Degrease and chemically roughen aluminum frames prior to screen stretching.



CPS Degreaser Concentrate:

1 Litre - 38.00

CPS Degreaser Concentrate: is a water-based mesh preparation that removes grease and contaminants from the screen prior to stencil application. It is offered in a standard concentration of 1:10/15 formula which is diluted with 10-15 parts of water for a ready to use product.

EMULSION COATERS

For Direct Emulsions. Exclusive design acts both as a scoop (to carry emulsion) and a coater.

Ideal for precise coating and for large volume users. Made of hard anodized aluminum.

All sizes available from 2" to 84". Ch

SCOOP COATERS

neck for prices on sizes n		ot listed.	30	OOF		
	3	3"	30.40	15"	42.75	2

8"	30.40	15"	42.75	24"	59.80
10"	31.85	18"	47.85	30"	71.75
12"	38.75	20"	51.85	36"	89.00



Ulano Hand Cut Stencil Film WATER SOLUBLE TYPE

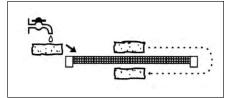
ULANO® CUT GREEN is a hand-cut screen process film which can be adhered with plain water. No adhering solvents are necessary. Adhesion is excellent to all fabrics. The backing sheet is a high-transparency 3-mil polyester, affording smooth cutting and superior stick-back for corrections. A special adhesive layer provides easy peeling and removal of the backing sheet after drying. The emulsion layer is formulated to retain edge sharpness and to resist bleeding. Compatible with all inks, except those containing water.

ROLL SIZE 44" X 300" 49" X 300"	ROLL PRICE
44" X 300"	349.00
49" X 300"	359.00



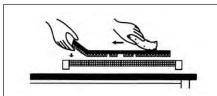
ULANO® CUT GREEN WATER SOLUBLE FILM

New Simplified Adhering Technique



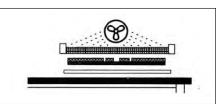
STEP 1 - PREPARATION

This technique requires a clean, well stretched screen. Using a clean sponge, thoroughly wet both sides of the fabric with water.



STEP 2 - ADHERING

Place the emulsion side of the cut stencil against the bottom of the wet screen. Using light pressure, move the wet sponge over the entire surface of the plastic backing to adhere the film to the fabric.



STEP 3 - DRYING

With the frame flat, blot the film from the squeegee side with newsprint. Peel off the backing sheet when the film is dry. The adhesive will remain on the backing sheet. A cold air fan may be used to speed drying.

Hand Cut Stencil Film Uland s35-stasharp®

Solvent adhering knife-cut film on a 300-gauge polyester backing. For use with **water based and mild** solvent based inks.

SIZE	PRICE
41" x 300"	144.00

EASY TO CUT

EASY TO ADHERE

• EASY TO PEEL



MASKING FILM Rubylith 3mil & 5mil

This light-safe, knife-cut film is coated onto a polyester backing sheet. It can be cut manually or on a plotter to produce masks for film contacting, plate making, and film positives for photographic stencil production.

ROLI	LS
SIZE	PRICE
3 mil 48"x 300"	253.00 roll
5 mil 48"x 300"	295.00 roll
3 mil 48"x1800"	1483.00 roll



HANDCUT MASKING FILM



PRESENSITIZED PHOTO STENCIL FILM

MacDermid Five Star Film

The world's most widely used indirect photo-stencil film. FIVE STAR provides the screen printer with excellent edge definition and high resolution for a wide range of demanding screen printing applications including halftones and printed circuit board imaging. The presensitized red gelatin emulsion of FIVE STAR includes a special protective coating to prevent blocking even at high humidity levels.



41" x 394" - 298.00 48" x 394" - 355.00

Click here for instructions and data sheet

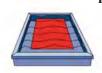
mac Dermid Green Star Film

Screen Printers are often faced with having to expose from composite (multi-layer) positives. Dirty tape edges or dust can be a problem, too. With many films, this can lead to pinholes resulting in lost time for retouching. GREENSTAR is specially designed to burn-out most of these imperfections and is a tough general purpose film giving outstanding adhesion to the mesh, even after over-exposure.

41" x 394" - 220.00



EXPOSURE to UV light source gauge exposure time for your light source



HARDENING with activator liquid or powder



WASHOUT fine water spray use product direc.



DEGREASING use degreased screen see product direc.



BLOTTING roll with paper on raised surface



DRYING follow directions supplied w/roll

SAATI

Saati SM 1000 Presensitized Photo Film

SM1000 is a red presensitized stencil film especially designed for the printed circuit manufacturer. While the product need not be limited to this application, its excellent adhesion to coarse polyester fabric, with fine resolution and sharp definition that makes it the ideal choice for this industry.

2 mil backing sheet. Hybrid gelatin with double the durability of conventional films. High resolution on polyester mesh. Adhesion is improved with Saati Direct Prep 3 SM1000 is the preferred film for printing metal parts and signs.

Application: For all Printing Applications. Roll size 42"x 300" - 298.00 roll



Click here for instructions and data sheet



PRESENSITIZED FOTOFILM

Blue film emulsion on a 2-mil clear polyester support. Combines wide latitude with excellent resolution. Ideal for general screen printing work.

40" x 300" - 219.00

Click here for instructions and data sheet





ACTIVATOR HARDENER

4 Litre - 28.95



ULANO A&B DEVELOPER



A & B Developer Powders are paired bottles of pre-measured. pre-weighed dry ingredients that are dissolved in tap water to make fresh developer solution for Ulano gelatin-based (iron salt sensitized) indirect system, photographic stencil films

Quart Set - 129.00 (makes a total of 20 quarts)

PHOTO STENCIL EMULSION - DIRECT METHOD

KIWOCOL



KIWOCOL POLY PLUS 'S'

This is a high quality Diazo Photopolymer emulsion. It is ideal for all applications with solvent-based and UV inks, including fine detail and 4 colour process work.

Gallon - 105.65

Qts. 40.95

see intructions and technical data here





Coat Screen



Expose Screen



Wash out

GRAPHIC HU DIAZO PHOTO EMULSION

Dual-cure direct emulsion for printing UV-cured, plastisol, solvent based, and water-based inks. Excellent print definition on any mesh. 39% solids content.

Gallon - 97.85 Ots. 37.95



General purpose emulsion for mild 1. solvent inks such as poster, enamel, and plastisol. Fast exposing Usable with low light source.

Blue. 28% solids - Gallon - 109.00

Ulano

Presensitized - ready to use

ULANO ORANGE Textile Photo-polymer emulsion is



formulated for imprinted

Orange reduces light scatter. Gallon - 88.00

Orange 44-46% solids

click here for spec sheet



ITC-0017 INKTECH **EMULSION**

A high performance emulsion recommended for use with solvent,

UV, plastisol, and water-based

Excellent print definition on all mesh counts.

39 per cent solids content.

GALLON - 84.00

A.W.T. RACK-IT™ SERIES

Complete Line of Drying & Storage Racks

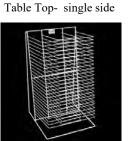


Note: Prices shown are in U.S \$ F.O.B. U.S.A. Contact us for landed prices in Cdn. dollars.



Specialty Series - For Light Stock and Space Saving

Table Top- single side



DR-16-25









Portable model

prices are in U.S. \$ Specialty Models freight FOB Chicago mesh openings 6"x10" crating is included Model Description Price DR-16-25 Table Top Single side 198.00 u.s. 25 shelves - 12"x16" DR-18-30 200.00 u.s. Table Top Single side 30 shelves - 12"x18" DR-18-50 Table Top double side 218.00 u.s. 50 shelves - 10"x18" DR-18-30WD Hanging Model 211.00 u.s. 30 shelves - 12"x18" DR-18-100 Portable - double sided 470.00 u.s. 100 shelves 10"x18"

Decription

40 shelves - 18"x24"

50 shelves - 18"x24"

80 shelves - 18"x24"

extra rubber bumpers available on all racks

40 shelves - 20"x26" 911.00 u.s.

50 shelves - 20"x26" 1049.00 u.s.

Double sided

Double sided 100 shelves-18"x24"

Port-O-Racks

mid range models

mesh openings 6"x6"

Model

DR-24-40A

DR-24-50

DR-24-80

DR-24-100

DR-26-40

DR-26-50

prices are in U.S. \$

freight FOB Chicago

crating is included

-ask for landed price

Prices

753.00 u.s.

906.00 u.s.

1413.00 u.s.

2640.00 u.s

in the prices.

Port-O-Rack Series Mid-Range Models

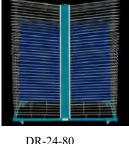
All-steel, portable rack for commercial shops and schools

- All steel welded frame construction
- Powder-coated, rust-resistant shelf finish
- Easy action shelves snap into frame
- Rubber bumpers assure proper shelf spacing
- · Casters for in-shop mobility
- Shipped knocked-down for freight savings









DR-24-40A

DR-24-50

DR-24-80

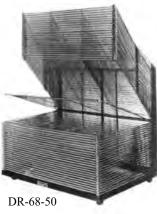
Heavy Duty Models

A.W.T.'s Rack-ItTM heavy-duty drying racks are the perfect choice for industrial drying applications. Built on a welded steel frame, these racks provide a safe and sturdy resting place for your substrates as they dry. Longer lasting than rubber, steel bumpers come standard on all of our heavy-duty racks and are welded to the outside of the shelf for maximum drying room. For smooth up/down operation, the individually adjustable shelf springs give you tension control over each shelf and all shelves feature a rust- and solvent-resistant, powdercoated finish to extend the life of the rack. Also available in heat resistant models for baking applications.



p.71





Heavy	Duty Models	FOB Chicago
Model	Description	Prices
DR-36-40	40 shelves 26"x36"	1598.00 u.s.
	mesh opening 4"x5"	
DD 26 50	50 -11 262-262	1945.00 u.s.
DR-36-50	50 shelves 26"x36"	1945.00 u.s.
	mesh opening 4"x5"	1.60 - 00
DR-46-40	40 shelves 30" x46"	1685.00 u.s.
	Light Weight model	
	mesh open. 7-3/4"x9-3/4	,"
DR-48-40	40 shelves 31" x 48"	2149.00 u.s.
	mesh opening 4"x5"	
DR-48-50	50 shelves 31" x 48"	2675.00 u.s.
	mesh opening 4"x 5"	
DR-50-50	50 shelves 37"x50"	3165.00 u.s.
	mesh opening 4"x5"	
DR-55-50	50 shelves 42"x55"	3495.00 u.s.
	mesh opening 5"x5"	
DR-68-50	50 shelves 45"x68"	7125.00 u.s.
DK-08-30	mesh opening 5"x5"	/123.00 u.s.
	extra heavy duty mal	кe
DR-80-50	50 shelves 52"x80"	7390.00 u.s.
	mesh opening 5"x5"	
	extra heavy duty mal	ke



MANUAL PRINTING UNITS

Note: Prices shown are in U.S \$ F.O.B. U.S.A. Contact us for landed prices in Cdn. dollars.

SERI-GLIDE STANDARD FEATURES

- Rear clamp, micro-registration.
- · All-aluminum, warp-resistant, rust resistant vacuum table provides a completely flat surface for fine quality hand
- · Quiet, maintenance-free vacuum motor.
- Up-front vacuum and blowback control.
- · Adjustable counterbalance for easy screen lift.
- Smooth squeegee stroke action.
- Adjustable legs for easier printing, better ink control

SERI-GLIDE OPTIONAL FEATURES

Upfront micro registration

Electronic foot pedal control with timed variable automatic blowback controls

PRICES SHOWN ARE IN U.S. FUNDS & F.O.B. CHICAGO

Model Maximi	ım Print Are	a PRICE	CRATE
SG-3545*M	35" x 45"	9,495.00	500.00
SG-4464*M	44" x 64"	10,595.00	650.00
SG-5280*M	52" x 80"	12,695.00	750.00
SG-5296*M	52" x 96"	14,995.00	850.00
SG-52120*M	52" x 120"	17,995.00	950.00
SG-52150*M	52" x 150"	19,995.00	1100.00
SG-52198*M	52" x 198"	26,995.00	1395.00
SG-52236*M	52" x 236"	32,900.00	1795.00
SG-60120*M	60" x 120"	19,995.00	1295.00
SG-60150*M	60" x 150"	21,995.00	1395.00
SG-60198*M	60" x 198"	28,995.00	1695.00
SG-60236*M	60" x 236"	33,990.00	2295.00
SG-72150*M	72" x 150"	24,225.00	1895.00
SG-72198*M	72" x 198"	31,995.00	2195.00
SG-72236*M	72" x 236"	36,900.00	2895.00
also a	vailable in sizes 6	0"x 96" and 72"x	120"

SERI-GLIDE

ONE MAN SQUEEGEE UNIT

Flat-Bed Manual Printing Unit With Aluminum Vacuum Table

> Click here for full details on all AWT Equipment



Textile Flash Cure Unit

Moving Ahead With Technology

Prices shown are in U.S. \$ F.OB. Chicago Ask for landed price in Cdn\$



NDS	
PRICE C	RATE
746.25	35.00
862.50	35.00
937.50	35.00
937.50	35.00
1046.25	35.00
Watt 1271.2:	5 45.00
	PRICE C 746.25 862.50 937.50 937.50

ADVANTAGES

- Solid-state or standard controls
- Protective safety screen
- High-density radiant heat panels
- Heavy-duty height adjustment
- Casters and levelers on base
- Easy pivot head

NEW OPTION

Hot-Flash AUTOTURN™ Head-turning Kit

This optional feature will allow for automatic curing and free up your time to print approximately 20% more garments per hour.

The A.W.T. Hot Flash™ is unmatched in value and performance. Solid-state or standard temperature controls provide the consistent heat settings required by today's wide variety of plastisol formulas. High density radiant heat panels assure even heat distribution for fast cure rates.

A protective safety screen prevents accidental contact with the heat panels. Other quality features include a heavy duty height adjustment, an easy pivot head and a solid base designed for extra stability.

Optional Features		
HF-AF Hot Flash autofast heat turn kit -	1	421.25
HF-SPP Spare Parts Pkg. 60 Hertz -		65.00

Textile Printers - Cure Unit ECONO-TEX™ Series of Textile Equipment

Note: Prices shown are in U.S \$ F.O.B. U.S.A. Contact us for landed prices in Cdn. dollars.





ET-1516

One colour table-top textile printer. Maximum print size 15" x 16" with rugged all metal design and solid wood pallet.

\$310.00 u.s. funds, fob Chicago



ET-1516EXP

One colour expandable table-top textile printer. Maximum print size 15" x 16" with rugged all metal design and solid wood pallet.

\$550.00 u.s. funds, fob Chicago



ET-1516MC

Four colour single station table-top textile printer. Maximum print size 15"x 16" with rugged all metal design and solid wood pallet.

\$835.00 u.s. funds, fob Chicago

ET-HD - Additional printing head for one colour expandable table-top textile printer EX-1516EXP - \$185.00



ETF-1516MC

Four colour single station floor model textile printer. Maximum print size 15" x 16" with rugged all metal design and solid wood pallet.

\$1390.00 u.s. funds, fob Chicago

Other combinations and sizes available.



ETF-1516MC2

Four colour two station floor model textile printer. Maximum print size 15" x 16" with rugged all metal design and solid wood pallet. (Rotary heads with fixed pallets) \$1730.00 u.s. funds, fob Chicago

(Printers shown with optional frames.)



ETMF-1516MC4

Four colour, four station, floor model Textile Printer. Max. print size 15"x 16" w/microregistration & metal design. Solid wood pallet & shelf. Rotary Heads w/ Rotary Pallets. \$3060.00 u.s. Funds, fob Chicago

Note: crating charges are included in all prices



OTHER PRODUCTS AVAILABLE Contact us for models and sizes with pricing

Click here for full specs & features on all AWT Printing Equipment

Exposing

Vacuum Frames & Self-Contained Light Source Units



- Flexible "live" rubber vacuum blanket
- · Quiet vacuum motor
- Direct method exposing units available

Cleaning

Manual & Automatic



KLEEN-VIEW

Wash out Stand and Sink

· Stainless steel

2920

- Custom sizes & systems
- High impact fiberglass back panel

Drvers



CURE-TEX®

the economical approach to plastisol curing

- Solid-state temperature controls
- · Adjustable infrared panel height
- Conveyor speed control

3D Parts Printer



VERSA-PRINT

Universal 3D or Piece Parts Screen Printer

- Pneumatic drive available
- · Wide selection of mandrels available
- Perfect for mugs, coolers, promotional items, and fundraising projects

PRICES SUBJECT TO CHANGE **Graphic Commerce Ltd**



FOR POSITIVES & OVERLAYS

KIMOTO KIMODESK



DIRECT TO SCREEN FILM

GO DIRECT . . .



KIMODESK PRICES			
SIZE	UNITS	PRICE	
8 ½ X 11"	100	62.00	
8 ½ X 14"	100	79.00	
11 X 17"	100	109.00	
13 X 18 ½"	100	147.00	

Make screen positives without the need for cameras, processors or chemicals.

Simply create the artwork on your computer and print the positives with "KIMODESK" in your laser printer.

Key benefits include: -

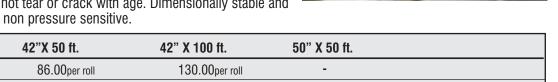
- .003 polyester imparts dimensional stability and heat resistance.
- both sides printable with anti-static properties.
- excellent toner adhesion.

NOTE: Kimoto "Silkjet" sheets also available on special order, for making positives through an Inkjet printer.

CLEAR POLYESTER

CLEAR POLYESTER FILM OVERLAY - rolls only

A crystal clear polyester film used in the Graphic arts trade for overlays, transparencies, assembly of colour separations, or as a protective overlay for finished art comps. Will not tear or crack with age. Dimensionally stable and stays flat. No adhesive - non pressure sensitive.



289.00

PANTONE PLUS® formula guide

GAUGE .003

.005

PANTONE Where color comes from.

includes: 2 fan decks -1 coated and 1 un-coated. The "must have" guides for designers, printers and color decision makers – now with 294 brand-new colors! PLUS SERIES FORMULA GUIDES for selecting, specifying and matching solid PANTONE Colors.

The new colors for fill out our expansive palette with



The new colors for fill out our expansive palette with beautiful new additions to the PANTONE line. Graphic designers, pre-press professionals and printers now have a total of 2161 color choices to unleash their passion and let their creativity soar.

view Pantone® color chart here

AVAILABLE:	Numbe	r Price
PANTONE METALLICS GUIDE - COATED	GG1507	A-249.00
PANTONE CMYK COATED & UNCOATED SET (4 COLOR PROC.)	GP510	1-279.00
PANTONE PASTEL & NEONS GUIDE - COATED/UNCOATED	GG150	4- 187.00

2 Guide Set - No. GP1601A Edition - as decribed above

PANTONE® color bridge match solids in process and RGB



137.00per roll

An Essential Guide for Designers, Pre-press and Printers – Newest edition now has 294 new Colors!

Bridge solid PANTONE Colors for process printing or web design. The PAN-TONE PLUS SERIES

- select and specify solid PANTONE Colors on coated stock
- determine how a PANTONE Color will appear when reproduced in CMYK
- create optimal display of PANTONE Colors on monitors and Web pages

New Color Bridge is now available with 2139 Pantone Spot colors.

GG 6103A Color Bridge Coated	327.00
GG 6104A Color Bridge Un-coated	327.00
GP 6102A Color Bridge Coated& Un-coated	549.00

Rhino Cutting Mat





Straight Cutting - Mats won't gouge Unique Matte Finish - Easy on the eyes **Seamless Self-Healing Virgin Polymer Protects Table Top - Blades Last Longer** Thick .180 Inch Quality - Solvent Proof Our mats Roll Up for Easy UPS Shipping

MAT SIZES AND PRICES - UNPRINTED										
2ft.x4ft.	4ft.x6ft.	4ft.x8ft.	4ft.x10ft.	4ft.x12ft.	4ft.x16ft.	5ft.x8ft.	5ft.x10ft.	5ft.x12ft.	6ft.x10ft.	6ft.x12ft.
68.00	187.00	247.00	315.00	366.00	494.00	315.00	383.00	460.00	460.00	554.00
Optional Grids - 4x2ft42.00 4x8ft61.00 4x12ft93.00 6x12ft170.00 Custom size grids available										



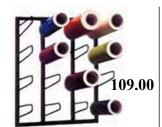


Ultimate Steel Safety Ruler

Premium safety ruler features a steel plate insertion to the straight edge, along with a taller curved hand guard, extra wide base, steel cutting surface, and tough yellow powder coating.

28" - 125.00
40" - 156.00
52" - 226.00
64" - 250.00
76" - 296.00
100"- 413.00

RACKS FOR STORING VINYL ROLLS



Chrome plated wall mount

Heavy Duty - Holds 16 rolls of up to 30" width material. Saves floor space and allows proper storage for vinvl adhesion life. Supplied with adjustable screw mounting clips allowing for stud alignment in most walls.



Portable Chrome Plated Floor Rack with Handle

Heavy duty construction holds 16 rolls of 2" or 3" core material up to 1000 lbs.

- Comes with 16 high impact plastic rings to prevent storage damage to rolls.
- Has 9 ball caster rollers to allow easy movement while fully loaded.
- Durable enough to hold 72" wide material. Proper storage of wide material dictates supporting rolls by the core to prevent damage to roll face coating.

ROLLER FOR VINYLS



179.00

20" Roller Tray-Accomodates any size roll.

- -Handles any width material up to 350 lbs.
- -to un-roll or re-roll material with ease without damage to the material.



Excel Knives - Blades - Tools

Excel K1 Aluminum Knife w/#11 blade & safety cap



Light weight body fits with all standard craft knife blades including Xacto Knife. Includes 4 jaw aluminum chuck for more secure blade positioning and hold than your standard light duty knife; with a snug fitting, twist lock safety cap.

Excel #11 Blades



Sharper than average, these double honed blades are made from carbon steel and have a strong tip and flex without breaking, keeping their edge and tip longer, and are coated in a thin layer of oil for rust protection.

Pkg. of 5 - 2.95 - Pkg. of 100 - 38.00

Excel #16 Blades



Sharper than average, these double honed blades are made from carbon steel and have a strong tip and flex without breaking, keeping their edge and tip longer, and are coated in a thin layer of oil for rust protection. Dispenser Pack of 15 - 9.75 - Pkg. of 100 - 38.00

K-18 Soft Grip Knife Kit w/5 extra #11 blades

K-18 Soft Grip Knife w/1 #11 blade

3.85



Light weight, aluminum body with comfortable soft grip handle.
Fits all standard craft knife blades including Xacto Knife.

Includes 4 jaw aluminum chuck with rear blade release for a more secure blade and hold than your standard light duty knife.

Comes with a snug fitting twist lock safety cap





Excel K26 Fit Grip Knife w/#11 blade

Unique like no other, the K26 knife has a rubberized soft ergonomic handle for long time use. It encases a strong aluminum body and four jawed chuck with rear blade release for a more secure blade placement. Includes a #11 blade and a snug fitting, shatter resistant safety cap

Excel Deluxe Retractable Knife w/ clip



Stylish light weight hobby knife, with a clean cutting blade for fine detail work, cutting, scoring, trimming, and stenciling with ultimate precision #66 replaceable blade

Extra Blades - #66 - (Pkg.2)-4.80



K71 Index Knife w/#11 blade 5.50 The Index Detail Knife is a small, lightweight, maneuverable knife designed with a oval-like hole handle to hug the users index finger while in use. This enables the user the maximum amount of control without losing any of the comfort.

Excel Swivel Knife

8.25



plastic, wood, cloth, and film. Textured grip for ease of use.

Replacement Blade for Excel Swivel knife #64 blade - pkg.2 - 2.95 pkg.

Mahl Stick

A neccessity if painting fine details is important to your work. This 30"inch mahl stick is used to keep a steady hand at close proximity to your project. It includes 3 ten inch sections that screw into each other, perfect for tight storage or travel. Rubber tip is used to protect artwork.

22.75

Excel Pounce Wheels



The versatile head can be locked for straight line work or loose to allow for circles or curved designs, 10.95ea.

190721 **p. 76**

OLFA Cutters and Knives

WITH AUTO-LOCK AND BLADE DISPOSAL CASE

OLFA MODEL A

Ideal for draftsmen, artwork, decorators,

13 Snap-off

points

Model A Knife 6.50

Click-stop action. AB50B Blades-Regular Pk.50-20.95 - AB10B Pk.10 -5.50 ABB50B Carbon Blades-Pk.50-23.95- ABB10B Pk.10-6.35

AB50S Stainless Steel-Pk.50-28.95 AB10S Pk 10-7.75

OLFA MODEL L-1

also cuts vinyl sheets and leather.

Set screw secures blades. 24 snap-off points.

Heavy duty carton opener L-1 Knife - 10.25

LB 10 B Blades - Standard Pkg. 10 7.15 LBB10B Blades - Carbon Pkg. 10 LB 50 B Blades - Standard Pkg. 50 27.85 LBB50B Blades - Carbon Pkg 50

CORO-CLAWTM Cutters More Ergonomic Handle

CUTTING TOOLS



Coro Claw Deluxe 4 mil flute cutter - **21.95** ea. replacement blade - 10.95 ea.

Coro Claw 10 Mil flute cutter - 36.95 ea. replacement blade- 21.95 ea.

Our Biddi Safety Knife is used to cut banner material, vinyl, paper, film and most other thin and flexible material. Biddi is short for Bi Directional knife because you can cut forward and backwards with it.. 21.95 replacement blades - 9.95 ea.



OLFA MODEL L-2

Utility Knife with Rubber Grip. A non-slip rubber grip fits comfortably and securely in the hand.Set screw secures blades.



LB 10 B Blades - Standard Pkg. 10 7.15 LBB10B Blades - Carbon Pkg. 10 LB 50 B Blades - Standard Pkg. 50 27.85 LBB50B Blades - Carbon Pkg 50

OLFA PLASTIC CUTTER PC-L

Heavy duty plastic/laminate cutter designed as a scoring tool for sheet plastic and laminates. Allows for the precise breaking of plastics. Ratchet wheel for secure blade extension, retraction, and positioning.



PC-L cutter (w/3 blades) 13.25 PB-800 blades (pkg.3)

OLFA ART KNIFE AK-1 AK-1 Knife 6.75

For fine art work. Comes with 5 blades.

KB Blades - Pkg. 25 - 5.45



OLFA TS-1 TOP SHEET CUTTER

This new Top Sheet Cutter is a smartly engineered innovative tool that offers a unique way to cut only a single top sheet of material. Cuts newsprintpaper, cardstock, thin films, plastic sheeting, and tape. Blade storage is easily accessible in the handle of the knife.

TS-1 Cutter - 12.75 Blades-TSB-1 - 3.45 pkg./5

click here for complete descriptive information

OLFA SILVER - Model: SVR 2 - 9.95



Standard type snap-off blade cutter. Stainless steel holder is tough and durable. The good looking slim body assures a positive grip. (With 2 extra blades).

AB 10 B Blades - Pkg. 10 5.50 AB 50 B Blades - Pkg.50 20.95 ABB 50B Carbon Blades-50 23.95

STAINLESS RUST-RESISTANT KNIFE

OLFA SK-10 CONCEALED BLADE SAFETY KNIFE



Concealed blade safety knife featuring an adjustable blade positioning design which allows for 4 cutting points on a single-edge utility blade. Highly productive, it delivers 4x's more cuts than a single-edge, fixed blade "gooseneck" safety knife SK-10 Knife - 12.75

Blades - SKB-10B - 7.75 pkg./10

OLFA STAINLESS STEEL SNAP-OFF GRAPHICS KNIFE - MODEL SAC-1



Ultra thin cutter is the tool of choice for graphic artists and sign making professionals. The acute 30 degree angle blades easily cuts cardboard, plastics and foam boards. Features an auto lock, pocket clip and blade snapper.

A1160B Snap Off Blades for SAC-1 KNIFE - 9.49 Pkg.10

Retractable Razor Scraper Heavy Duty



- Metal Body-Brass Slider -locks in 3 positions.
- .- Scrapes and cleans windows and other surfaces.
- Replaceable w/ a single edged razor blade. 4.50 ea.

Razor Scraper Blades



-high carbon steel -precision ground PKG. 100 - 23.95



zippy All Purpose Cutter 3.95ea.

This new versatile tool was designed for cutting paper, cloth, and plastic film. A standard double edged razor blade is locked securely in the plastic handle. Simply place the foot of the tool under the material and push for a straight clean cut.



OLFA COMPASS CUTTER -CMP-1 - 10.55

Cuts precise circles from 0.4" to 5.8" diameter. (1 to 15 cm.) Special rubber pad for preventing a pin hole.

COB-1 Blades - Pkg.-15 - 4.95



8" Super Sharp Scissors

Long lasting - Stainless steel Sharp blades for crisp cut Moulded handle for comfort grip. 5.95

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ART SUPPLIES

STABILO PENCIL



Write on all surfaces . . Paper .. Photographics .. Photostats .. Mylar .. Cellophane Porcelain
 Vellon
 Glass
 Film
 Plastic.

The best pencil for laying out on glass or plastic signs. Makes a thin line, easily removed. Available in black, white, blue, red, graphite.

Each - 2.10 Dozen - 22.95



For accurate control in sorting, probing, and precision

work. Needle sharp - Light tension. Curved point surgical steel. 6 inches

- 6.75 ea.



Sharp Point Tweezers - 43/4"

For accurate control in sorting, probing, and precision work. Needle sharp - Light tension. Surgical Steel.

- 5.95 ea.

401.00 (16.04 yd)

Dixon Phano China Marker | Each - 1.35

Dozen - 13.15

Perfect for marking on glass, plastic, film, paper, metal, rubber or any smooth surface. Paper wrapped with pull string. Non-toxic. 12 per box. Available in black or white.



CHALKMARK" **GF 290**

5 Mil Black Chalkboard Vinyl

For use with soft chalks, & fluorescent liquid markers.

Transforms most smooth surfaces into a removable Chalkboard. Printable with white UV curable inks.

High performance revovable adhesive with exceptional bond. Removes cleanly from most surfaces.

Compliant with CPSIA 2008, RoHS and REACH

48"x75 ft. 20.00 vd.

Product No. Roll Size 1 to 9 yds. 10 to 49 yds. Roll Price- 50yds. 290-24 24"x150 ft. 9.50 yd. 8.55 yd. 373.00 (7.46 yd) Product No. Roll Size 1 to 9 yds. 10 to 24 yds. Roll Price-25yds.

18.20 vd.

Summary: GF 290 ChalkMarkTM vinyl is a 5.0 mil matte black embossed chalkboard vinyl with a clear hightack removable adhesive on a 90# liner. The 5.0 mil ChalkMark vinyl is designed for use with soft chalks and liquid chalk markers, and has a washable surface. The HTR adhesive works great on smooth painted drywall, plastic a-frame signs, metals and glass. ChalkMarkTM is commonly used to produce decorative wall graphics covering large areas for menu boards or murals. GF 290 ChalkMark can also be used to create promotion graphics, plasticade signs, point-of-purchase graphics and craft cut shapes and decals.

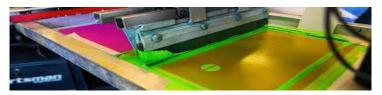
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